



The Aligning Collating Multipackaging machine, or ACM, is designed to process pre-packed individual product portions directly from a Vertical Form Fill machine (or VFF). The ACM is a fully automated multipackaging machine, used for packaging into pre-made, wicketed polybags.

Product Handling

Packs from the VFF go through the Bag inspector into the ACM. Within the ACM the packs are aligned in the desired pattern and pushed into a pre-made sack that is then sealed by the integrated sealer. The finished multipack then drops from the machine.

Performance

The ACM can handle an infeed from the VFF of up to 140 packs per minute which results in 14 multipacks per minute, depending on the desired configuration and weight (grams) of the packs.

Packaging

Because of the neat alignment of the packs within the multipack, the outer sacks can be transparent. However, packaging into printed sacks or neutral non-transparent film belongs to the options as well. Furthermore, Jongerius Hanco encourages the use of compostable plastics which the ACM is totally compatible with. These plastics are industrially-and home-compostable and therefore an environmentally-friendly alternative to ordinary plastic sacks.

DIMENSIONS (MM)	ACM	ACM XL
MAXIMUM PRIMARY BAG		
length / width / thickness	210/170/65	490 / 270 / 100
MAXIMUM CONFIGURATION		
length / width	500 / 390	800 / 650
MAXIMUM SECUNDARY SACK		
length / width	590 / 480	1150 / 800
MACHINE + BAG INSPECTOR		
length / width / height	5445 / 1370 / 1575	7745 / 1750 / 2467

SPECIFICATIONS ACM + ACM XL		
INPUT		
capacity (bags / min	ute) 140	
ELECTRICITY / AIR USAGE		
electricity	230/400 VAC 60 Hz 1/3 Ph + gnd (N)	
total power	4 kW, 10 Amp	
air pressure	4 Bar (58 PSI)	
air consumption	235 ltr/min	

Service & support



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Parts

For optimal performance of your machine, it is recommended to use original parts for maintenance and replacement.



Maintenance

Regular maintenance is essential for optimal performance of your machine. A maintenance schedule and description is part of our technical and operational manuals.



Service

Contact us for a service visit to help you with your (corrective) maintenance tasks.