

DESCRIPTION

The system integrates a PLC with Au2mate's standardization software and a ProFoss in-line sensor for continuous monitoring of moisture and SNF levels, as well as automatic speed control of dosing pumps.

Developed in collaboration with FOSS, the unit offers precise in-line process control for butter standardization. It is designed to seamlessly integrate into both new and existing installations and is adaptable as a standalone unit with an operator panel or as a fully integrated component of a central PLC and SCADA system. This combination of expertise ensures consistent, high-quality butter production with minimal downtime and rapid commissioning.

KEY FEATURES

In-line analysis: Real-time monitoring of moisture, fat, salt, and SNF levels using ProFoss 2

Advanced automatic regulation: Dynamic control of moisture and fat levels

Self-learning functionality: Stores and optimizes regulator outputs during production for reduced settling times.

Configurable recipes: Customize the process to specific production requirements



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BASE CONFIGURATION

Au2mate butter standardization unit is pre-mounted, wired, and tested on frame and includes the following equipment:

- Stainless steel electrical cabinet
- Rittal HD compact enclosure
- Siemens control system
- Analog and digital I/O
- Siemens Unified HMI panel
- 24 V DC pewer supply

OPTIONAL FEATURES

- Rockwell or Schneider Electric control system
- Additional network cards for dedicated factory LAN
- Larger cabinets accommodating up to two frequency inverters for dosing pumps
- Seamless MES system integration
- 24/7 support agreements for uninterrupted operations
- IPC in panel for ProFoss ISIscan Nova operation software



