

OIL FREE. DISRUPTED

YOUR ALWAYS BETTER CHOICE IS HERE

AB SERIES OIL FREE **SCREW AIR COMPRESSORS**

> 15 - 150 hp / 30 - 560 cfm 11 - 110 kW / 0.85 - 15.85 m³/min



AB 22

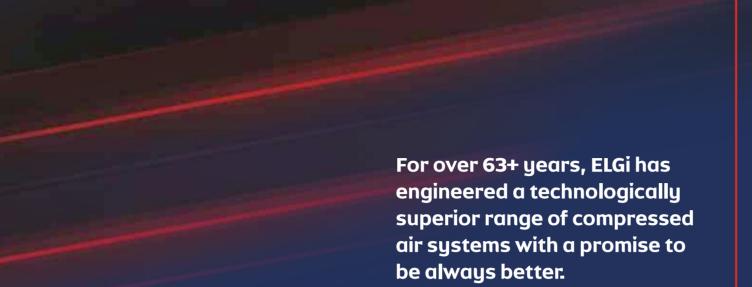
OILFREE

Air quality on your mind?

With a global presence in more than 120+ countries and over 2 million installations, ELGi has spearheaded compressed air solutions, creating machines that have altered the way industries function. At ELGi, we believe in enhancing customer experience, producing reliable

machines that add value and improving manufacturing capabilities. With the introduction of the AB 'Always better' series oil free screw air compressors, ELGi brings you a disruption in oil free compressed air technology. If air quality is your priority, then AB Series is your solution.





ELG

63+ YEARS OF CUSTOMER CENTRIC INNOVATION

2 mn+ INSTALLATIONS WORLDWIDE

120+ COUNTRIES AND COUNTING



ELGi is the first globally established industrial air compressor manufacturer to be awarded the Deming Prize for Excellence in Total Quality Management.

In the industrial world, compressed air applications are so numerous and diverse that one may come across it every single day.

ELGi, one of the world's leading air-compressor manufacturers, who designs and offers an extensive range of innovative and technologically advanced compressed air solutions for a variety of industry applications. ELGi has earned worldwide accolades for designing customer-centric compressed air solutions which are sustainable and help companies achieve their productivity goals, while ensuring a lower total cost of ownership.

Industries around the world are endeavouring to reduce their carbon footprint and adhere to international compliance norms.

Oil Free Compressed Air

The new normal!

Air quality is critical for sensitive industries ranging from Food and Beverages, Textiles, Pharmaceuticals, Electronics, Oil and Gas, Metals and Power industries, in which stringent compliance norms mandate contaminant free air.

With increasing pollution concerns and stringent environmental regulation, air quality and

specifically Oil Free air has become a necessity. Historically companies have suffered the constraints of high cost, poor reliability, and low efficiency in order to have oil free air.

"ELGi AB Series Oil Free Compressor is a perfect solution"

APPLICATIONS



FOOD & BEVERAGES



TEXTILES



PHARMACEUTICALS



ELECTRONICS



METALS



AUTOMOTIVE



OIL & GAS



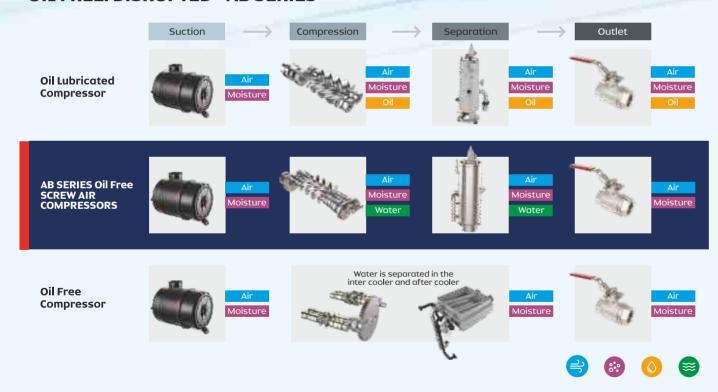
POWER





Every year, almost 2 million liters (more than .5 million gallons) of oil is released into the atmosphere. With global climate change and air quality concerns - we're witnessing a rise in collaborative international efforts to reduce the concentration of greenhouse gases and critical pollutants.

OIL FREE. DISRUPTED - AB SERIES



Every ELGi AB series customer across the world is assured of zero risk of contamination in the compressed air. Our customers are assured of guaranteed emission reduction while ensuring class zero air, free of oil residue, at all times.

At ELGi, we've re-defined oil free compressor technology and built products that deliver high performance with minimal environmental impact. Today, our oil free compressors support some of the most critical and sensitive applications which demand, not just a high level of air quality, but also zero mineral oil residue.

With the ELGi AB 'Always Better' series, we bring you a disruption in oil free compressed air technology.

LOWER LIFE-CYCLE COSTS

A no-compromise, oil free solution at reduced life cycle costs when compared with prevailing oil free technology.

RELIABILITY

Significantly lower maintenance, peace of mind and ease of use.

AIR QUALITY

Class zero certified, contamination-free air for sensitive industry applications.

OIL FREE. DISRUPTED

AB 'ALWAYS BETTER' SERIES OIL FREE SCREW AIR COMPRESSORS

ELGi's AB Series compressors deliver 100% oil free air, in compliance with the stringent norms of **ISO 8573 -1 Class 0 and ISO 8573—7**. The result? High quality air, free of microbiological contaminants.

Using an innovative approach to reduce cost and increase efficiency, the ELGi AB series is engineered to deliver maximum uptime and reliability, bridging the gap between energy

efficiency and a low cost of ownership. ELGi's unique rotor design reduces pressure loss, increases stage efficiency, resulting in an optimised compressed air system.

From a design perspective, the AB series is customer centric and reflects our focus on product aesthetics, design and innovation.

The AB series oil free screw compressor incorporates 16 design claims that makes ELGi the 1st in market to introduce this type of compressors with minimum life cycle cost for customers.



BETTER RELIABILITY | LOWER MAINTENANCE COST LOWER LIFE-CYCLE COST | SIMPLICITY OF DESIGN



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ENERGY SAVINGS

Highly efficient airend

ELGi's airends are equipped with inhouse developed η -V profile rotors, with 4/5 lobe combination. The rotors are designed to run at optimum speeds.

This unique design reduces pressure losses and increases efficiency. The rotors ensure energy efficient compressed air supply for all demanding applications.

- Precise rotor clearances for best-inclass energy efficiency.
- Low operating speed for long life, low maintenance and low sound level.
- Complies with applicable safety standards.



MOISTURE FREE AIR

99% Water Free

Depending on the humidity level of inlet air, bulk water remains in compressed air at varying levels and causes corrosion of piping, end tools, machinery and valves. AB Series air compressors have a custom-designed centrifugal type moisture separator with an automatic drain.

This comes as a part of the package at no extra cost and removes over 99% of bulk water from the compressed air, resulting in corrosion free, longer life of end use equipments and less load on the dryer.



EFFICIENT SEPARATION

Efficient air-water separation with WSBIC (3 stages)

ELGi has applied unique WSBIC process (Water separation by Impact and Centrifugal Action) which enables efficient separation of air and water with minimum pressure drop. The method enables separation of water in three stages increasing the life of the separator element.



SAFETY AND PROTECTION

AB series compressors are designed and perfected to ensure highest level of safety for

- Pressure regulating valve
- High pressure
- High temperature
- · Pressure relief valve
- Phase order and single phase



Neuron IV Controller

- Seamless Integration with Air ~ Alert
- 7" LCD touch display
- Future ready with open-platform-communication (OPC)
- Advanced communications (CAN, Ethernet)
- Over-the-air (OTA) firmware update
- Multiple compressor control (Automatic sequencing and cascading)
- Suitable for feature up-gradations
- Multilingual can support up to 32 languages
- Reliable design



Compressed



COOL AIR

Efficient air cooling

The cooling system with fans and larger cooling surface area enhances the cooling of hot air. The fan motor uses significantly low power. The integrated fan-motor assembly maintains low temperature thereby increasing life of the motor. Smart cooling system design enables easy maintenance and ducting.



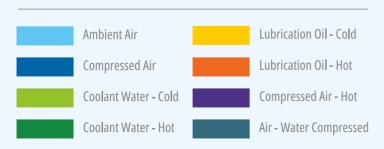
REDUCED STARTING LOAD

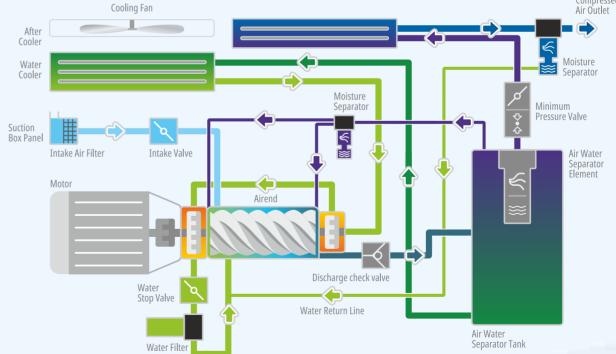
Intake valve system

The new generation intake valve with integrated blow down unit, solenoid controls and actuators is designed for low losses.

Intake valve optimally controls the compressor capacity during startup reducing the no-load power. This optimal capacity control results in direct savings on power consumption.

Air - Water Flow Circuit





Special Features of AB Series





ELGi machines use FDA approved stainless steel with *proprietary* **coating** which eliminates any chances of corrosion. Other compressors have polymer rotors which has a significantly lower life.



USAGE OF ROLLER BEARINGS

ELGi uses roller bearings and not hydrodynamic bearings. Hydrodynamic bearings require additional water pumping circuit to pressurize these bearings. This increases power consumption in both loaded & unloaded conditions. Roller bearings eliminates these requirements and *reduces power* consumption. They are also a proven technology which is widely used and easy to maintain / replace.



NO RO FILTERS IN THE SYSTEM

Other compressor manufacturers either have an open-loop circuit or auxiliary water circuit for bearings & cooling. To maintain the quality of water these compressors have a RO purifier in the water inlet line. On the other hand, ELGi machines have a closed loop water circuit which eliminates the need for a RO system. This reduces power & maintenance **cost** for our customers.



FOOD GRADE APPROVED ANODIZED ALUMINIUM HOUSING

ELGi compressors have a food grade approved anodized aluminium housing that helps in inhibiting any microbiological growth.



3-LAYER SEALING

Compared to conventional dry screw compressors, the Always Better Series compressors have **3 layer sealing** for absolute sealing and peace of **mind** for our customers - gearcase side for oil sealing; air side seal on airends and redundant seals in between. This system offers absolute sealing & peace of mind to customers.



AUTO-WATER REPLENISHMENT

ELGi AB Series compressors reuse condensate water to top up water circuit. The level switch in the tank drains excess water. This ensures fresh clean water being auto **replenished** thereby avoiding the need for any open-loop requirement or water filtration/treatment at water inlet line into the compressor.



IMPROVED DRYER

Elgi AB series compressors have low airend discharge temperature and better moisture separation. This results in better **Dew Point** management with Dryer.



NON-CONTACT

The rotors in the ELGi compressors do not touch ensuring **consistent** performance across the product life cycle. This creates lesser noise & vibration





REDUCED COST OF OWNERSHIP



ENVIRONMENT FRIENDLY



REDUCED RISK OF CONTAMINATION

Energy cost amounts to approximately 70% of a compressors running cost. AB series compressors offer optimized pressure & volume with reduced load onair treatment equipment.

The compressed air from the package is absolutely pure with zero oil or any form of contaminant. The condensate from the compressor has clean water without any oil, making it virtually safe for reuse eliminating the need for any filter or Reverse osmosis water separator.

The FDA has approved ELGi AB compressors series to be contaminant free as it has a proprietary coating combined with FDA approved material and closed-loop self-replenishing water circuit.



LOWER MAINTENANCE COST



The efficient rotors with best in class performance, single-stage operation, low operation speed and application-oriented design, lowers overall maintenance.

NO MICROBIOLOGICAL CONTAMINANT

AB series compressors discharge air with no microbiological containment, complying with ISO 8573-7 standard. This eliminates any chance of corrosion or contaminant formation making these compressors ideal for applications where any form of oil or contaminants are not allowed

KEY HIGHLIGHTS

SUPERIOR AIREND TECHNOLOGY WITH HIGH VOLUMETRIC EFFICIENCY

Low Energy Cost

ROBUST COOLING SYSTEM

Reduced air outlet temperature

ENCLOSURE DESIGNED TO INDUSTRIAL STANDARDS

Silent, Aesthetic, Safety Compliant package

HIGHLY EFFICIENT MOTOR

Energy cost savings

ADVANCED NEURON IV CONTROLLER

(Remote management of compressor operations)

Ready for SCADA/DCS

TWO STAGE AIR FILTRATION

Increased life of consumables



- Product CE certified
- Air Quality Class "0" per ISO:8573(P-2):2007
- Product Performance ISO 1217:2009
- Pressurized components ASME "U" stamping (USA); PED (EU); Work Cover/ Plant Design Registration (Australia); DOSH (Malaysia)
- Electricals UL & CE certified
- Water Quality IS:10500-2012
- Materials & processes FDA approved per EU directive EC 1935/2004
- Air Quality for Microbial content ISO:8573-7

SEVEN COMPELLING REASONS

WHY YOU SHOULD CHOOSE ELGI COMPRESSORS

BEST-IN-CLASS LIFE CYCLE COST | UPTIME GUARANTEED | ELGI TECHNICAL EDGE | RELIABILITY | BEST-IN-CLASS WARRANTY | GLOBAL SERVICE NETWORK | PROVEN RESULTS



Energy Saving - The CONSERVE Way

The In-Built ELGi CONSERVE variable frequency drive (VFD) matches compressor output with demand by varying motor speed. The power consumption reduces in line with the reduction in demand. This helps in eliminating the frequent load-unload cycle and as a result, saves energy.

A fixed speed compressor operates on a load unload band of at least 10 psi / 0.68 bar around the working pressure whereas with ELGi VFD, compressor can be operated within a band of 2 psi / 0.14 bar.

Since the compressor is not operated above higher than working pressure requirements, there is substantial energy saving. For every 2 psi / 0.14 bar reduction in operating pressure, there is 1% power saving.

In a fixed speed compressor with Star-Delta starter, starting current is as high as three times

the full load current (FLC). With ELGi VFD, starting current is less than the FLC. This helps to avoid using heavy rated components like fuses, MCCB, cable size, generator rating and isolators.

ADVANTAGES:

ELECTRICAL:

- Low starting current
- High efficiency
- Improved power factor
- · Reduced maximum demand

MECHANICAL:

- Minimum maintenance
- Reduced mechanical wear
- Smooth start
- Smooth control



TECHNICAL SPECIFICATIONS | AB SERIES OIL FREE SCREW AIR COMPRESSORS 50Hz Fixed Speed

Model	Non Pov	ninal wer		king ssure	Free Deliv	Air very	Weight	Noise Level	Dimensions (LxWxH)
50Hz	kW	HP	bar	psi	m³/min	cfm	Kg	db(A)	(mm)
	11	15	7	100	1.44	51	1040	72	1985 X 1190 X 161
AB 11	11	15	8	115	1.19	42	1040	72	1985 X 1190 X 161
ABII	11	15	9	125	1.10	39	1040	72	1985 X 1190 X 161
	11	15	10	150	0.85	30	1040	72	1985 X 1190 X 16
	15	20	7	100	2.38	84	1050	72	1985 X 1190 X 16
	15	20	8	115	2.10	74	1050	72	1985 X 1190 X 16
AB 15	15	20	9	125	1.93	68	1050	72	1985 X 1190 X 16
	15	20	10	150	1.59	56	1050	72	1985 X 1190 X 16
	15	20	12	175	0.96	34	1050	72	1985 X 1190 X 16
	18	25	7	100	3.00	106	1125	72	1985 X 1190 X 16
	18	25	8	115	2.72	96	1125	72	1985 X 1190 X 16
AB 18	18	25	9	125	2.41	85	1125	72	1985 X 1190 X 16
	18	25	10	150	2.04	72	1125	72	1985 X 1190 X 16
	18	25	12	175	1.44	51	1125	72	1985 X 1190 X 16
	22	30	7	100	3.54	125	1145	72	1985 X 1190 X 16
	22	30	8	115	3.14	111	1145	72	1985 X 1190 X 16
AB 22	22	30	9	125	2.83	100	1145	72	1985 X 1190 X 16
	22	30	10	150	2.55	90	1145	72	1985 X 1190 X 16
	22	30	12	175	1.78	63	1145	72	1985 X 1190 X 16
	30	40	7	100	5.10	180	1473	72	2330 X 1241 X 18
AB 30	30	40	8	115	4.64	164	1473	72	2330 X 1241 X 18
AD 30	30	40	9	125	4.10	145	1473	72	2330 X 1241 X 186
	30	40	10	150	3.82	135	1473	72	2330 X 1241 X 18
	37	50	7	100	6.12	216	1575	72	2330 X 1241 X 18
	37	50	8	115	5.66	200	1575	72	2330 X 1241 X 18
AB 37	37	50	9	125	5.01	177	1575	72	2330 X 1241 X 18
	37	50	10	150	4.59	162	1575	72	2330 X 1241 X 18
	37	50	12	175	3.71	131	1575	72	2330 X 1241 X 186
	45	60	7	100	7.28	257	1586	72	2330 X 1241 X 186
	45	60	8	115	6.51	230	1586	72	2330 X 1241 X 186
AB 45	45	60	9	125	5.89	208	1586	72	2330 X 1241 X 186
	45	60	10	150	5.52	195	1586	72	2330 X 1241 X 186
	45	60	12	175	4.74	167	1586	72	2330 X 1241 X 186

Free Air Delivery (FAD) are tested as per ISO 1217: 2009 - Annex C | FAD indicated is for the full package measured at the outlet | All mentioned packages are air cooled models only. | Weight indicated is approximate and actual can vary | Displayed here is the standard range. For customized packages with different voltages, medium and high voltage motor, pressure variants please contact our nearest sales office | * Due to continuous improvements, specifications are subject to change without prior notice



TECHNICAL SPECIFICATIONS | AB SERIES OIL FREE SCREW AIR COMPRESSORS 50Hz Fixed Speed

Model		ninal wer		king ssure	Free Deliv		Weight	Noise Level	Dimensions (LxWxH)
50Hz	kW	HP	bar	psi	m³/min	cfm	Kg	db(A)	(mm)
	55	75	7	100	9.63	340	2436	75	2555 X 1640 X 1932
	55	75	8	115	8.61	304	2436	75	2555 X 1640 X 1932
AB 55	55	75	9	125	7.65	270	2436	75	2555 X 1640 X 1932
	55	75	10	150	7.31	258	2436	75	2555 X 1640 X 1932
	55	75	12	175	5.66	200	2436	75	2555 X 1640 X 1932
	75	100	7	100	12.46	440	2675	75	2555 X 1640 X 1932
	75	100	8	115	11.33	400	2675	75	2555 X 1640 X 1932
AB 75	75	100	9	125	10.34	365	2675	75	2555 X 1640 X 1933
	75	100	10	150	9.71	343	2675	75	2555 X 1640 X 1933
	75	100	12	175	8.35	295	2675	75	2555 X 1640 X 1933
AB 90	90	125	7	100	13.73	485	3400	75	3045 X 1870 X 198
	90	125	8	115	12.46	440	3400	75	3045 X 1870 X 1983
	90	125	9	125	11.61	410	3400	75	3045 X 1870 X 198
	90	125	10	150	11.04	390	3400	75	3045 X 1870 X 198
AB 110	110	150	7	100	15.86	560	3625	79	3045 X 1870 X 198
	110	150	8	115	14.98	529	3625	79	3045 X 1870 X 198
	110	150	9	125	13.59	480	3625	79	3045 X 1870 X 198
	110	150	10	150	12.46	440	3625	79	3045 X 1870 X 198

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TECHNICAL SPECIFICATIONS | AB SERIES OIL FREE SCREW AIR COMPRESSORS 50Hz VFD

Model	Nominal Power		Working Pressure		Free Air Delivery		Weight	Noise Level	Dimensions (LxWxH)
50Hz	kW	HP	bar	psi	m³/min	cfm	Kg	db(A)	(mm)
AB 11	11	15	7	100	1.13-1.44	40-51	1040	72	1985 X 1190 X 161
ABII	11	15	8	115	1.05-1.19	37-42	1040	72	1985 X 1190 X 161
	15	20	7	100	1.22-2.38	43-84	1070	72	1985 X 1190 X 161
AB 15	15	20	8	115	1.19-2.10	42-74	1070	72	1985 X 1190 X 161
AB IS	15	20	9	125	1.13-1.93	40-68	1070	72	1985 X 1190 X 161
	15	20	10	150	1.02-1.59	36-56	1070	72	1985 X 1190 X 161
	18	25	7	100	1.22-3.0	43-106	1150	72	1985 X 1190 X 161
	18	25	8	115	1.19-2.72	42-96	1150	72	1985 X 1190 X 161
AB 18	18	25	9	125	1.10-2.41	39-85	1150	72	1985 X 1190 X 161
	18	25	10	150	1.05-2.04	37-72	1150	72	1985 X 1190 X 161
	18	25	12	175	0.85-1.44	30-51	1150	72	1985 X 1190 X 161
	22	30	7	100	1.47-3.54	52-125	1170	72	1985 X 1190 X 161
	22	30	8	115	1.19-3.14	42-111	1170	72	1985 X 1190 X 161
AB 22	22	30	9	125	1.10-2.83	39-100	1170	72	1985 X 1190 X 161
	22	30	10	150	1.08-2.55	38-90	1170	72	1985 X 1190 X 161
	22	30	12	175	0.91-1.78	32-63	1170	72	1985 X 1190 X 161
	30	40	7	100	2.46-5.10	87-180	1518	72	2330 X 1241 X 186
	30	40	8	115	2.43-4.64	86-164	1518	72	2330 X 1241 X 186
AB 30	30	40	9	125	2.26-4.11	80-145	1518	72	2330 X 1241 X 186
	30	40	10	150	2.21-3.82	78-135	1518	72	2330 X 1241 X 186
	37	50	7	100	2.55-6.12	90-216	1620	72	2330 X 1241 X 186
	37	50	8	115	2.44-5.66	86-200	1620	72	2330 X 1241 X 186
AB 37	37	50	9	125	2.27-5.01	80-177	1620	72	2330 X 1241 X 186
	37	50	10	150	2.21-4.59	78-162	1620	72	2330 X 1241 X 186
	37	50	12	175	2.10-3.71	74-131	1620	72	2330 X 1241 X 186
AB 45	45	60	7	100	3.31-7.28	117-257	1631	72	2330 X 1241 X 186
	45	60	8	115	2.97-6.51	105-230	1631	72	2330 X 1241 X 186
	45	60	9	125	2.49-5.89	88-208	1631	72	2330 X 1241 X 186
	45	60	10	150	2.27-5.52	80-195	1631	72	2330 X 1241 X 186
	45	60	12	175	2.04-4.74	72-167	1631	72	2330 X 1241 X 186

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TECHNICAL SPECIFICATIONS | AB SERIES OIL FREE SCREW AIR COMPRESSORS 50Hz VFD

Model	del Nominal Power		Working Pressure		Free Air Delivery		Weight	Noise Level	Dimensions (LxWxH)
50Hz	kW	HP	bar	psi	m³/min	cfm	Kg	db(A)	(mm)
	55	75	7	100	5.24-9.63	185-340	2481	75	2555 X 1640 X 1932
	55	75	8	115	5.15-8.61	182-304	2481	75	2555 X 1640 X 1932
AB 55	55	75	9	125	5.04-7.65	178-270	2481	75	2555 X 1640 X 1932
	55	75	10	150	4.87-7.31	172-258	2481	75	2555 X 1640 X 1932
	55	75	12	175	4.56-5.66	161-200	2481	75	2555 X 1640 X 1932
	75	100	7	100	6.99-12.46	247-440	2720	75	2555 X 1640 X 1932
	75	100	8	115	7.13-11.33	252-400	2720	75	2555 X 1640 X 1932
AB 75	75	100	9	125	6.59-10.34	233-365	2720	75	2555 X 1640 X 1932
	75	100	10	150	6.25-9.71	221-343	2720	75	2555 X 1640 X 1932
	75	100	12	175	4.87-8.35	172-295	2720	75	2555 X 1640 X 1932
	90	125	7	100	6.63-13.73	234-485	3498	75	3045 X 1870 X 1982
	90	125	8	115	5.75-12.46	203-440	3498	75	3045 X 1870 X 1982
AB 90	90	125	9	125	5.21-11.61	184-410	3498	75	3045 X 1870 X 1982
	90	125	10	150	4.98-11.04	176-390	3498	75	3045 X 1870 X 1982
	110	150	7	100	7.53-15.86	366-560	3723	79	3045 X 1870 X 1982
AB 110	110	150	8	115	6.85-14.87	242-525	3723	79	3045 X 1870 X 1982
AD IIU	110	150	9	125	6.12-13.59	216-480	3723	79	3045 X 1870 X 1982
	110	150	10	150	5.41-12.46	191-440	3723	79	3045 X 1870 X 1982

Free Air Delivery (FAD) are tested as per ISO 1217: 2009 - Annex E | FAD indicated is for the full package measured at the outlet | All mentioned packages are air cooled models only. | Weight indicated is approximate and actual can vary | Displayed here is the standard range. For customized packages with different voltages, medium and high voltage motor, pressure variants please contact our nearest sales office | * Due to continuous improvements, specifications are subject to change without prior notice





CII AWARD

The ELGi AB 'Always Better' series, won the CII Design Excellence Award in the Industrial Design, capital goods category, earlier this year. The CII Design Excellence Awards, endorsed by the India Design Council, acknowledge and celebrate design and innovation in India, while aiming to create new paradigms of design and promoting a unique amalgamation of traditional and contemporary design. The award was granted based on innovation, originality, distinctiveness, use of new materials & technology & user friendliness.

DEMING QUALITY AWARD

JUSE in Japan recognizes organizations that follow principles of total quality management in driving organization culture & business results. ELGi is now the first globally established industrial air compressor manufacturer to be awarded the Deming prize for excellence in Total Quality Management.

CAGI MEMBERSHIP

ELGi is a member of the CAGI which is the united voice of the compressed air industry, serving as the unbiased authority on technical, educational, promotional and other matters that affect the industry. Members comply with norms of performance testing & publishing.

STANDARD UPTIME ASSURANCE

ELGi has a robust service network in every region it operates. Our uptime assurance ensures units are always running for our customers*.

48-HOUR PARTS AVAILABILITY

ELGi distributors stock high volumes of replacement filters and parts. However, if they don't have a specific part available, we'll ship it to you within 48* hours.

COMPETITIVE PARTS PRICING

We offer genuine ELGi replacement parts and consumables (filters, oil etc.,) as it is key to protecting your AB series compressor and providing maximum uptime.

LOANER MACHINES

If your compressor goes down, we'll have it repaired* within 48 -hours or we can offer you the use of a loaner machine while yours is being repaired.

CUSTOMER HOTLINE

When you have service questions, you want to be able to speak to a person, not a machine. You also want that person to be local and knowledgeable. That's why our customer hotline is staffed by industry professionals who know our products, and your business.





Always Better.