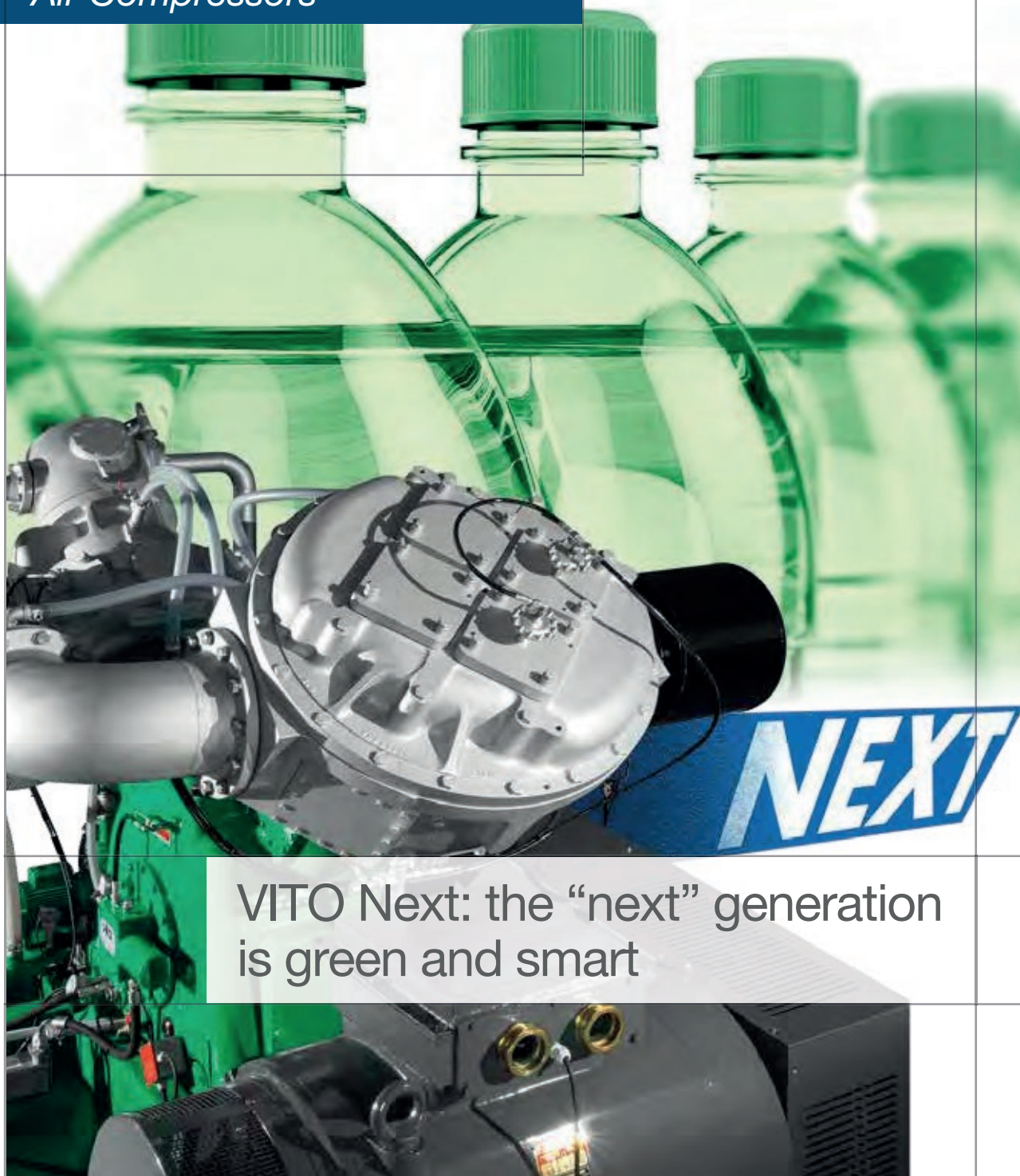




*Oil-free, high and low pressure
Air Compressors*



VITO Next: the “next” generation
is green and smart

VITO Next: the “green” and “smart” compressor for blow molding r-PET and PLA bottles

SIAD Macchine Impianti: a SIAD Group engineering company

The SIAD Group’s engineering business comes under SIAD Macchine Impianti. Its many activities range from plant (reciprocating compressors for all types of gases, air separation units, ASUs, and natural gas liquefiers) plus global management of support services, including on-going engineering services.



VITO Next: the “Next” generation

After the success of VITO®, the **first compressor specifically designed for the r-PET (recycled PET) and PLA (Polylactic Acid) sectors**, the “Next” generation is an even higher performing, more reliable compressor built to be efficient, sustainable and connected, at every level.

For information:
siadmi_PET@siad.eu

Our history

- ✓ 1927 SIAD was founded: the first piston compressor is built, which is also the first oil-free compressor ever made
- ✓ 1953 the SIAD compressor and ASU design office is separated and the company SIAD Macchine Impianti is established
- ✓ 1980 in parallel with the process compressor business, an oil-free range of air compressors was created, specifically dedicated to the Food&Beverage sector
- ✓ 2014 the VITO range enters the market, setting new standards for Food&Beverage compressors
- ✓ 2020 the VITO Next range is launched and has the aim to be sustainable and connected.



VITO Next has longer lasting components, with reduced maintenance costs and higher adaptability in harsher ambient conditions.



GREATER EFFICIENCY
*The lowest specific
consumption
offered on the market*



ENHANCED SUSTAINABILITY
Compactness
(small footprint)
Low CO₂ emissions



DIGITAL CONNECTIVITY
with SIADMI4U remote
monitoring platform



**ENHANCED
RELIABILITY**
Minimum vibrations



**MAXIMUM CONSTRUCTION
FLEXIBILITY**
Modularity of components
(parts unification, simple upgrade)



**MAXIMUM DESIGN
FLEXIBILITY**
According to design standards
(CE, PED, ASME, EAC, GB, ISO)



SAFETY
Total operator
protection



EXTENDED LIFETIME
Longer lasting
components



**CONTINUOUS PRODUCTION
(AVAILABILITY)**
8,000 hr of
continuous operation



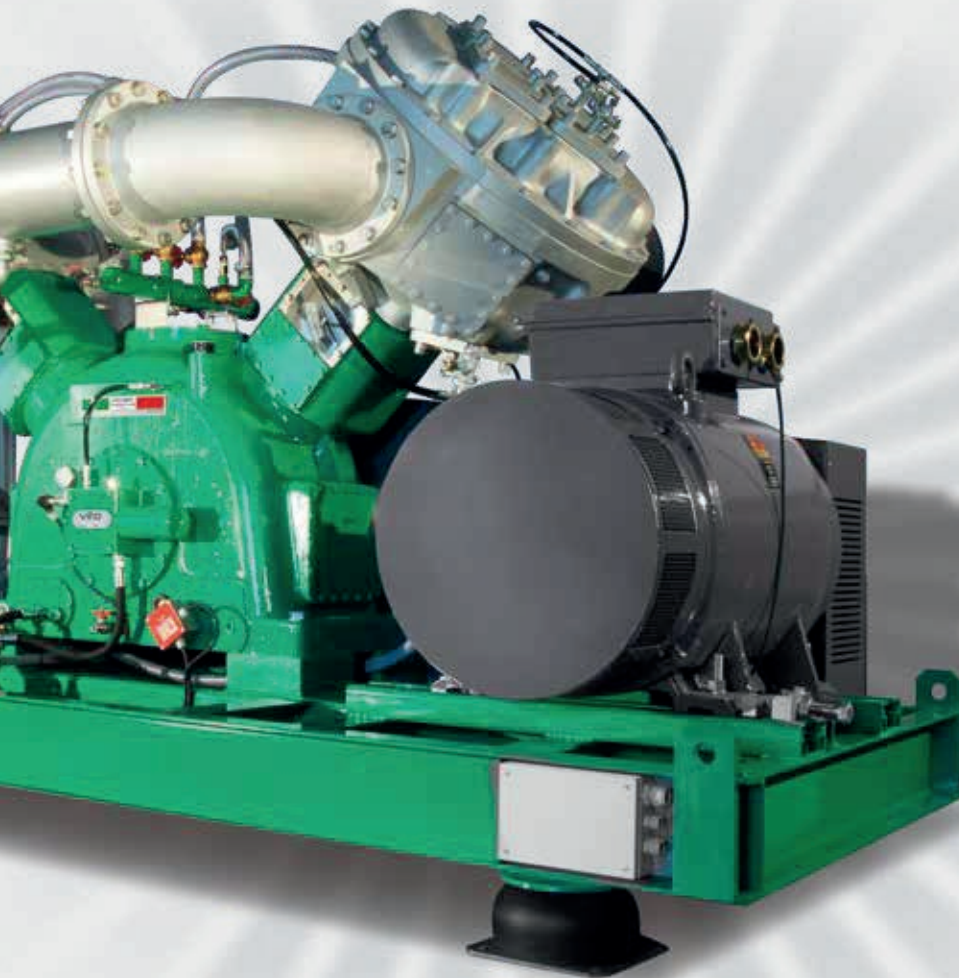
LOW MAINTENANCE COSTS
Quick and simple interventions
Optimized maintenance
ergonomics



COMPRESSED AIR QUALITY
Oil-free air guaranteed
according to the international
rule ISO 8573



OPTIONS AVAILABLE
Energy audits
No-vibration skid
Filter silencer unit



The technical details that make the difference

CONNECTIVITY

Designed for the connection to remote monitoring systems

INCREASED ROBUSTNESS

Improved pipe fixing
Improved transmission unit protection

REDUCTION OF ENERGY CONSUMPTION

Cylinder fluid-dynamics optimization
Increase in heat exchange efficiency

GREATER EFFICIENCY

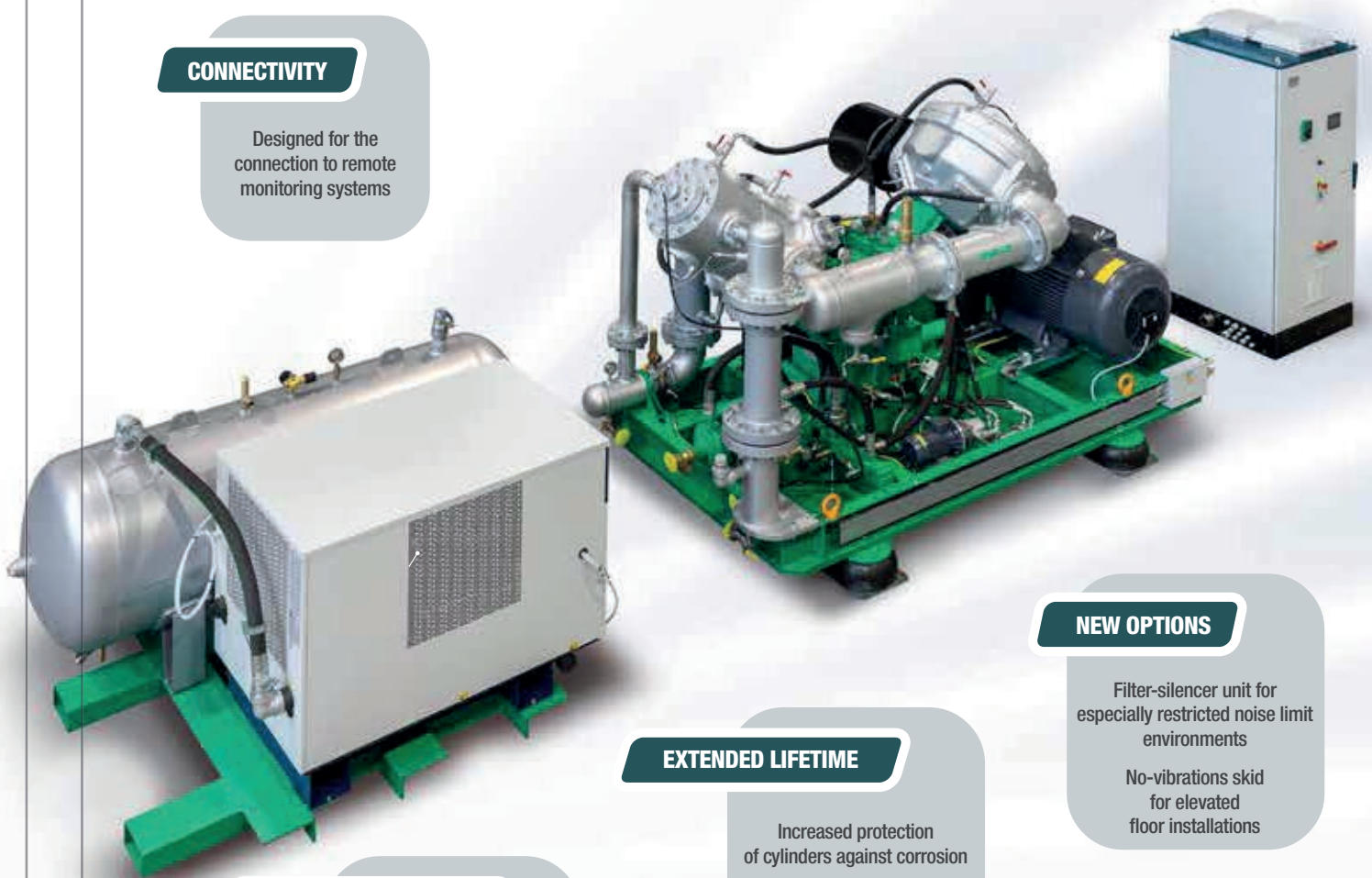
Improved condensate separation efficiency
Optimized cooling water distribution

EXTENDED LIFETIME

Increased protection of cylinders against corrosion
Optimal balance of the moving masses

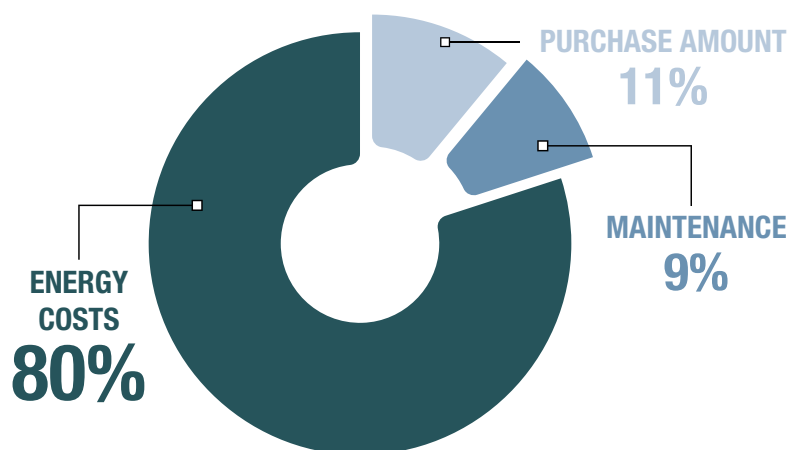
NEW OPTIONS

Filter-silencer unit for especially restricted noise limit environments
No-vibrations skid for elevated floor installations



Total Cost of Ownership: the best TCO available on the market

Total life cycle cost*



* 10-year operation of a 42 bar oil-free air compressor



Heat exchanger tube with turbulator inside

Energy efficiency

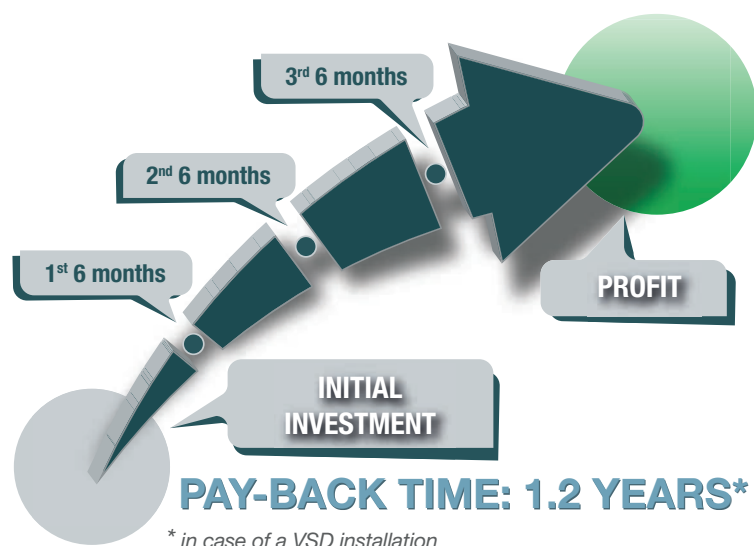
The reduction of energy consumption linked to increased efficiency was the main target of the development of the new VITO Next compressor - and positively achieved. This target has also been achieved thanks to:

- ✓ optimization of fluid-dynamics in the cylinders
- ✓ heat exchangers complete with turbulators, which enable an increase in heat exchange efficiency
- ✓ Reduction of the gas velocity in the pipes, thanks to the increase in their diameters.



Low maintenance costs

The **VITO Next** is the compressor with extended maintenance intervals: interventions must be made every 8,000 hours, thanks to the new design where the moving masses are optimally balanced and the gas speed is reduced. Its ergonomics enable rapid interventions, while the absence of vibrations enables the fitting of simple vibration dampers. The compressor is designed for use in combination with remote control systems - the **SIADMI4U** platform.



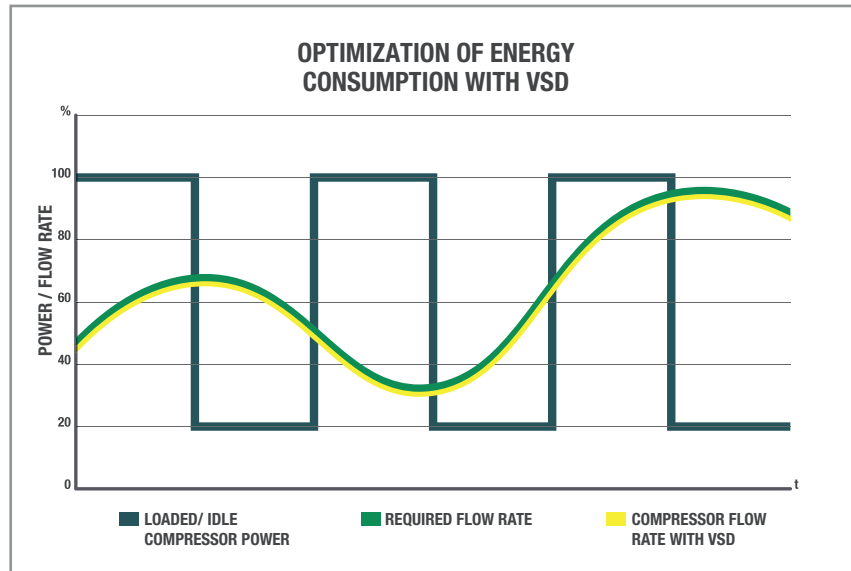
Energy saving: here are our options

VSD (Variable Speed Drive)

With an inverter, which regulates the frequency of the electric power supply, the compressor motor operates at variable speeds. Thanks to this, excellent energy savings are obtained.

Advantages

- ✓ Power surges are prevented when the motor is started
- ✓ The line flow rate is automatically adjusted
- ✓ Operation is continuous and no longer intermittent
- ✓ The regulation of the speed (and therefore of the flow) is continuous and in the range 30% -100%.

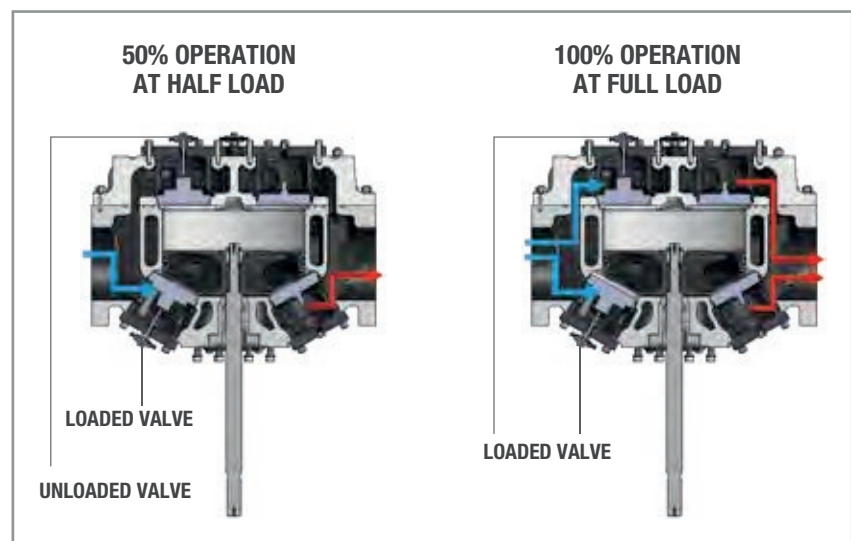


0-50-100%: Modulation of the flow rate

If the request for compressed air decreases, the 0-50-100% device works by excluding the upper effect of the first stage cylinder, by means of pneumatic valve unloaders, and therefore obtains a flow rate equal to 50% of the nominal value.

Advantages

- ✓ Automatic reduction of flow rate and electrical consumption
- ✓ Reduction in the number of control valves and increased reliability of the compressor
- ✓ Optimization of flow rate regulation.



Combining the 0-50-100% and VSD solutions further expands the possibility of modulating the flow rate of the compressor, thus taking advantage of the benefits of the two systems.

Optimized consumption: Energy Saving Pack

To implement the best solution, it is necessary to know precisely the actual use of the compressor in order to study and define the most efficient working method for the system.

The Energy Saving Pack includes an analysis of the energy consumption (energy audit) which can be followed by a corrective proposal for the installation of a control panel or a control panel with a VSD.

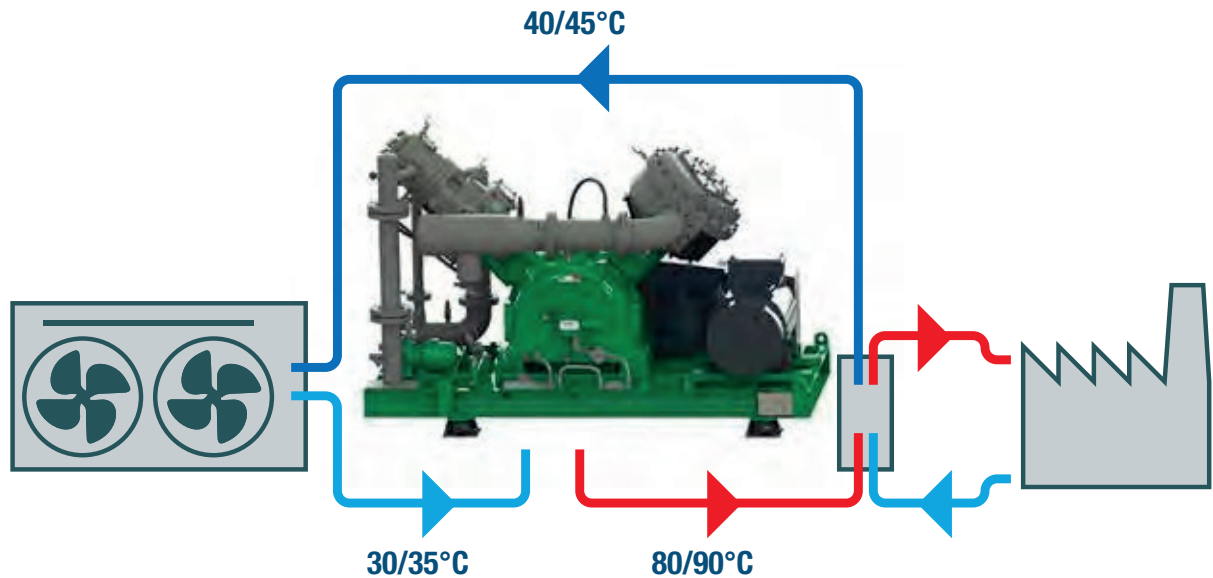
The main control panel can manage up to 8 compressors simultaneously. The panel constantly calculates the total compressed air flow rate and the consumption of electrical energy and makes it possible to adapt the compressor's work to the requested changes in real time.



Advantages

- ✓ Energy saving and also flexibility with respect to different bottle volumes in production
- ✓ Increased flow rate with the same energy consumption
- ✓ Easy system management
- ✓ Improved reliability-less wear thanks to less "idle" operation
- ✓ Less maintenance - reduction of management costs
- ✓ Guarantee of optimal use of all installed compressors
- ✓ Rapid pay-back time for a VSD investment.

Energy saving: here are our options



Compressed air recovery

The system allows the recovery of compressed air from the blow molder, with a consequent reduction in energy consumption for compression. It can be easily installed on existing compressors.

Heat recovery

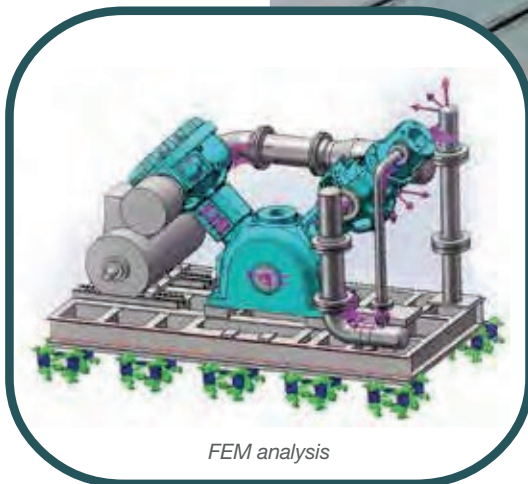
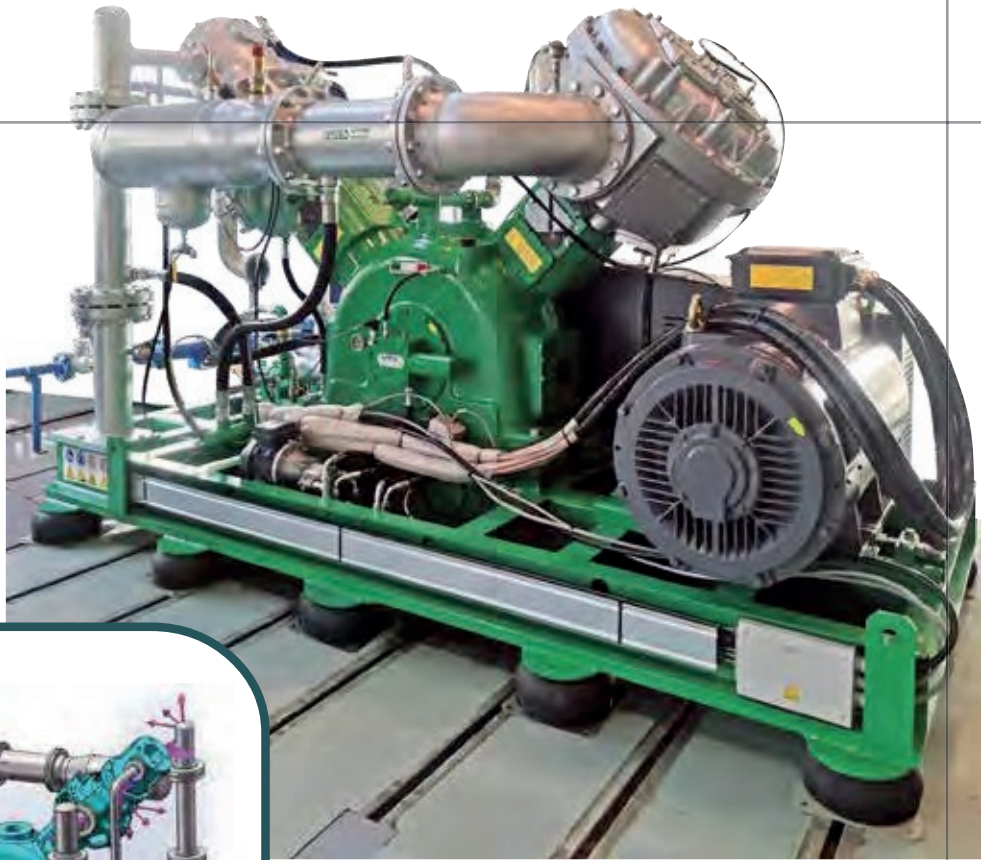
The thermal energy produced by the compressor can be recovered for different purposes at the customer's plant (heating and auxiliary systems). Depending on the compressor model, the thermal power recovery is between 30% and 80% of the compressor power and water can be supplied at a temperature up to 90°C.



New option to enhance performance: no-vibrations skid

With the **no-vibration skid option** the **stability of the compressor** has been increased thanks to the new design that makes the base more robust and includes a **greater number of anti-vibration elements**.

This results in a reduction of the vibrations in the compressor as well as a reduction of the specific static weight on the supporting surface.



FEM analysis

This optional feature is recommended in certain demanding conditions, as, for example, in the case of installations on **elevated floors**.



CASE STUDY WATSON


Our Customer, A.S. Watson, based in Hong Kong, is a major international retailer producing a variety of high-quality beverage products.

In 2019, A.S. Watson planned the re-location of two bottling lines and the replacement of two HP oil-free air compressors. Having determined the demand and requirements of the compressed air, the more difficult and challenging task was to install the compressors on the second floor of the building.

This meant that the compressors had to be absolutely vibration free so as not to cause any possible structural damages to the building and to limit the floor loading of the plinth. SIAD Macchine Impianti's response to this challenging request resulted in providing a suitable solution to their needs. A.S. Watson is today a happy and satisfied customer.

Global technical support services

Global Service Division



#SIADisEverywhere

SERVICE CENTRES
WITH VALVE OVERHAUL SERVICE
AND SPARE PARTS HUB

CERTIFIED
SERVICE CENTRES

SPECIALIZED AND
CERTIFIED ENGINEERS

SIAD MI 24/7
GLOBAL ASSISTANCE

Keeping the compressor or plant perfectly efficient results in lower operating costs over their entire service life.

Which is why, right from the design phase of its products, SIAD Macchine Impianti focuses on three factors:

- ✓ extending the MTBM (Mean Time Between Maintenance) to the maximum
- ✓ minimizing plant downtimes
- ✓ ensuring that compressors and plant work in a reliable and economical way for decades.

Nowadays knowing end-users' needs and keeping with our clients an ever closer relationship, are becoming key factors. For this reason we are offering a full range of integrated service solutions, including digital services (such as **remote assistance, remote testing, remote monitoring and diagnostic services**), an international network of technicians (directly trained and managed by HQ), total care contracts and a **24/7** proactive helpdesk.



A FULL RANGE OF INTEGRATED SERVICE SOLUTIONS

ON SITE AND REMOTE SERVICES	Commissioning and Start-up
	Maintenance and Supervision
	Extraordinary repairs in the event of an emergency or faults
	Use of smart glasses for resolving any anomalies
OEM GENUINE SPARE PARTS: OUR STRENGTH AND PROVEN REPUTATION	Over 15,000 Spare Parts Items in Stock
	Specific oil for SIAD MI compressors
ON-GOING ENGINEERING	Latest generation Spare Parts for the lowest lifecycle cost
	Compressor Refurbish, Re-rate, Upgrade and Revamping. Complete overhaul of the compressor "As NEW"
	Energy saving diagnosis and implementation of specific solutions
SIADMI4U	Remote monitoring and diagnostics system
TOTAL CARE CONTRACTS (tailor-made)	Including on site and remotely plus ongoing engineering services in addition to mechanalysis and predictive maintenance activities
GLOBAL ASSISTANCE 24/7	24/7 Proactive Help desk from any place in the world at anytime CALL +39 02 91947767
TRAINING COURSES	In our Training Center, or at the End Users' site and online (webinars)
	We supply customized documentation
	Professional trainers

SIADMI4U Connective compression, anywhere

SIADMI4U is a remote monitoring and diagnostic system that enables you to view, analyse and manage in real time, through a smartphone, a tablet or a PC, the operating parameters of a compressor or a plant. Besides the real time visualization of parameters, it enables you to view the data history via graphs and tables. It is able to process customized periodic reports and to inform users of any anomalies or notifications, allowing them to intervene promptly on the machine.



It offers many advantages

- ✓ Optimization in the planning of maintenance interventions
- ✓ Reduction of downtimes, plant management and maintenance costs
- ✓ Less kilometres travelled to benefit the environment (it's **ECO-FRIENDLY**)
- ✓ Direct connection between the site and the team of specialists at SIAD MI.

It is smart and user-friendly

- ✓ Custom dashboards can be created quickly and easily
- ✓ Real time notifications via the APP allow the user to be promptly informed in case of unforeseen events.
- ✓ Data can be stored in the Cloud and exported in any format.

For information:
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High and low pressure compression lines

A complete range for all application sectors

The **VITO Next** high pressure range is available with a wide range of flow rates from 100 m³/h (59 cfm) to 6,000 m³/h (3,534 cfm).

The **VITO Next LP** low-pressure range is instead available in flow rates from 600 m³/h (353 cfm) to 2,100 m³/h (1,237 cfm).



**WATER AND
CARBONATED DRINKS**



**JUICES, TEA AND
SPORTS DRINKS**



**MILK AND DAIRY
PRODUCTS**



NITROGEN



**BEER, LAGER, CIDER
AND WINE**



EDIBLE OIL



**PHARMACEUTICAL INDUSTRY,
CHEMICALS
AND COSMETICS**



**OIL-FREE HEAVY-DUTY
HIGH PRESSURE
APPLICATIONS**

Compression line

The complete supply of a compression line includes:

- ✓ air treatment skid (composed of air storage tank, drying unit and outlet air filters, the latter on request)
- ✓ compressor pre-assembled skid
- ✓ control panel
- ✓ cooling unit.

► **COMPRESSOR
READY FOR
DELIVERY
IN 3 WEEKS!**



AIR TREATMENT SKID
drying unit, tank and outlet
air filters

**SKID
COMPRESSOR**

**CONTROL
PANEL**

+ COOLING UNIT

Partial supplies can also be ordered

Product range

High pressure compressors



HIGH PRESSURE - 40 bar (g)

Model	FAD Capacity [m³/h]	FAD Capacity [cfm]	Installed power [kW]
VITO Next 100	100	59	22
VITO Next 120	120	71	22
VITO Next 150	150	88	30
VITO Next 180	180	106	37
VITO Next 200	200	118	45
VITO Next 280	280	165	55
VITO Next 400	400	236	75
VITO Next 420	420	247	75
VITO Next 480	480	283	90
VITO Next 550	550	324	90
VITO Next 580	580	342	110
VITO Next 690	690	406	110
VITO Next 820	820	483	132
VITO Next 970	970	571	160
VITO Next 1210	1,210	713	200
VITO Next 1330	1,330	783	220
VITO Next 1520	1,520	895	250
VITO Next 1720	1,720	1,013	280

Product range

High pressure compressors

HIGH PRESSURE - 40 BAR (G)			
Model	FAD Capacity [m³/h]	FAD Capacity [cfm]	Installed power [kW]
VITO Next 1920	1,920	1,131	315
VITO Next 2200	2,200	1,296	355
VITO Next 2420	2,420	1,425	400
VITO Next 2660	2,660	1,567	440
VITO Next 2700	2,700	1,590	450
VITO Next 3040	3,040	1,791	500
VITO Next 3300	3,300	1,944	560
VITO Next 3440	3,440	2,026	560
VITO Next 3700	3,700	2,179	560
VITO Next 3840	3,840	2,262	630
VITO Next 4100	4,100	2,415	630
VITO Next 4600	4,600	2,709	710
VITO Next 5100	5,100	3,004	800
VITO Next 6000	6,000	3,534	900

Flexibility

The VITO Next compressor is “smart” even in its design: the VITO Next range has been designed to be modular, in fact with a single frame it is possible to have a wide range of flow rates.

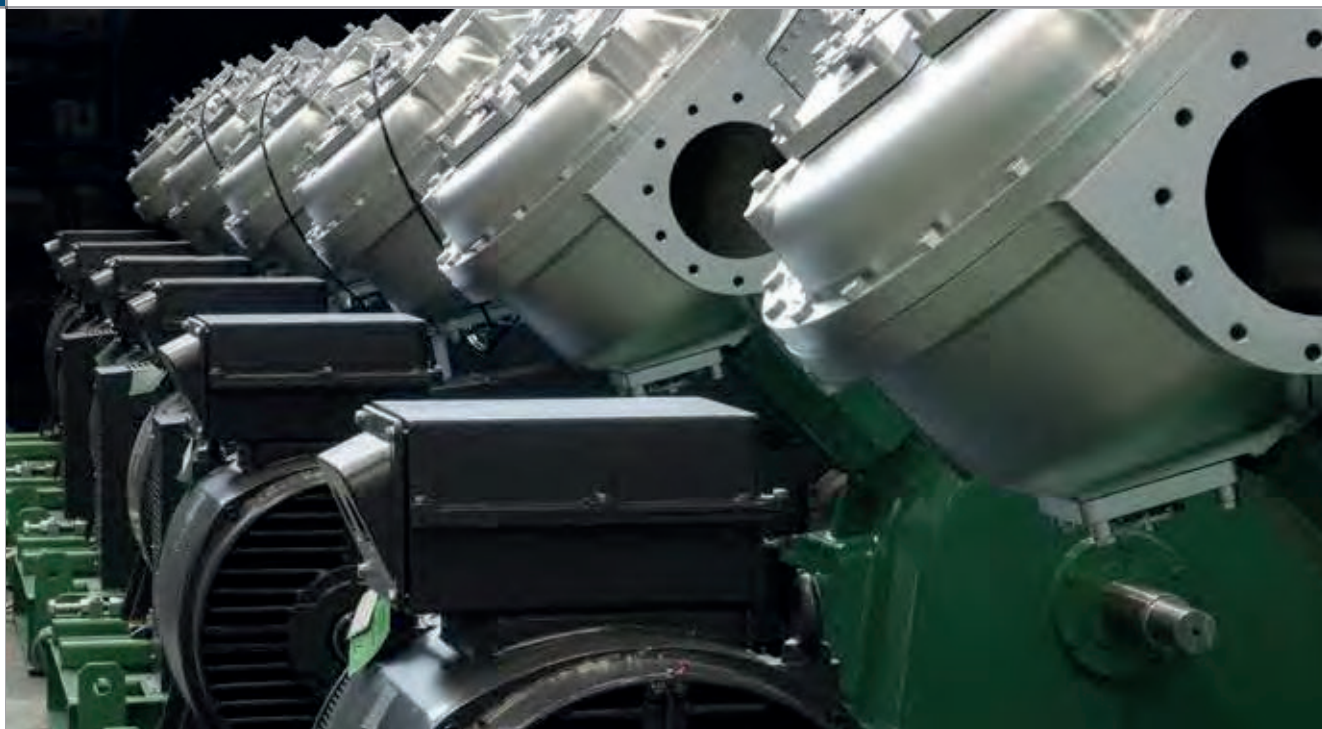
This allows the compressor to be readjusted in case the end user decides to assign it to a production requirement different to the initial one. In fact, within certain parameters,

it is possible to increase or decrease the flow of compressed air produced with only a modification to the compressor motor plus other minor details.



Product range

Low pressure compressors



LOW PRESSURE				
Model	Pressure (barG)	FAD Capacity [m³/h]	FAD Capacity [cfm]	Installed power [kW]
VITO Next LP 600	8	600	353	90
	10	600	353	90
	13	600	353	90
VITO Next LP 800	8	800	471	110
	10	800	471	110
	13	800	471	110
VITO Next LP 1000	8	1,000	589	132
	10	1,000	589	132
	13	1,000	589	160
VITO Next LP 1200	8	1,200	707	110
	10	1,200	707	132
	13	1,200	707	132
VITO Next LP 1350	8	1,350	795	132
	10	1,350	795	132
	13	1,350	795	160
VITO Next LP 1500	8	1,500	884	160
	10	1,500	884	160
	13	1,500	884	160
VITO Next LP 1700	8	1,700	1,001	160
	10	1,700	1,001	200
	13	1,700	1,001	200
VITO Next LP 1900	8	1,900	1,119	200
	10	1,900	1,119	200
	13	1,900	1,119	220
VITO Next LP 2100	8	2,100	1,237	220
	10	2,100	1,237	250
	13	2,100	1,237	250

The SIAD Group

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Industrial Gases



LPG and Natural Gas

Healthcare

Industrial Gases

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GPS: S 23 11.32 - W 47 19.08

Healthcare

MEDIGAS ITALIA S.r.l.

Via Edison, 6
IT-20057 ASSAGO - MI
Tel. +39 02 48881111
www.medigas.it - info@medigas.it
GPS: N 45 24.17 - E 9 34.217

MAGALDI LIFE S.r.l.

Via Case Rosse, 19/a
IT-84131 SALERNO
Tel. +39 089 383004
www.magaldilife.it - info@magaldilife.it
GPS: N 40 38.42 - E 14 51.52

LPG, Natural Gas and Biomethane

SLOVENIA

ISTRABENZ PLINI d.o.o.
Bertoki, Sermín 8A
SI-6000 KOPER
Tel. +386 5 6634600 - Fax +386 5 6634699
www.istrabenzplini.si - info@istrabenzplini.si
GPS: N 45 33.10 - E 13 45.53

PLINARNA MARIBOR d.o.o.

Plinarniška ulica 9
SI-2000 MARIBOR
Tel. +386 2 2264300 - Fax +386 2 2522272
www.plinarna-maribor.si - info@plinarna-maribor.si
GPS: N 46 55.92 - E15 65. 71

GTG Plin d.o.o.

Bukovžlak 65b
SI-3000 CELJE
Tel. +386 (0)3 42 60 760
www.gtg-plin.com - prodaja@gtg-plin.com
GPS: N 46 24.15 - E 15 30.02

BOSNIA AND HERZEGOVINA

ISTRABENZ PLINI d.o.o.
Potkraj bb
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Tel. +387 32 789300 - Fax +387 32 789302
www.istrabenzplini.ba - istrabenzplini@istrabenzplini.ba
GPS: N 44 00.17 - E 18 15.1

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GPS: N 45 17.37 - E 14 33.54

SERBIA

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office_beograd@istrabenzplini.si
GPS: N 44 48.59 - E 20 27.47

DIME Società Agricola S.r.l.

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Tel. +39 035 328111
GPS: N 45 40.57 - E 9 39.44



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