

TOPPY

CRIBIS
A CRIF company

Benefit
Company



Fully Automatic Pallet Exchangers

Since 1978

About Us

Founded as
pile turners
manufacturer

1978

Designed the
first Pallet
Inverter

1988

Designed the
first Mobile
Pallet Inverter

1995

First the first
pallet changer:
Master Inverter

1999

Designed the
first tilting
V-Shape

2000

18.000 m²
Of two operating warehouses

68 employees
Working in two sites

147 countries
Supplied by Toppy

46 years
Of Experience

TOPPY | 2



5.000 units
supplied
worldwide

2003

Designed
the first Full
Auto system

2008

Achieved 19
patented
models

2016

CRIBIS prime
company
reliability

2022

Benefit
Company
status

2023

More than
50
different
solutions

2024

20.000 units

Supplied Worldwide

33 partners

All over the world

50+ units

*Of Pallet Exchangers in our
range*

36 patented

Solution from Toppo

Latest global installations of pallet exchanger systems



Speed, compactness, and efficiency. Since 2008

TOPPY | 5



SIDE PUSHER LOGY

TOPPY | 6

- 🏠 Equipped with automatic pallet dispensers
- ➡️ Pallet exchange by pushing the load
- ⚙️ Fully automated operating cycle



PATENTED

SUPER FAST





Side Pusher Logy is one of the fastest no tilting pallet exchange solutions, capable of handling up to 120 pallets per hour at maximum capacity.

It integrates into existing production lines, high-bay warehouses, and is customized for the specific application.

This solution is ideal for high-production flows and is suitable for food, pharma, logistics, etc.

Pallet size	Up to 1000x1200
Capacity	Up to 1200 Kg
Performance	About 120 pallets/hour
Control	Operated by PLC system

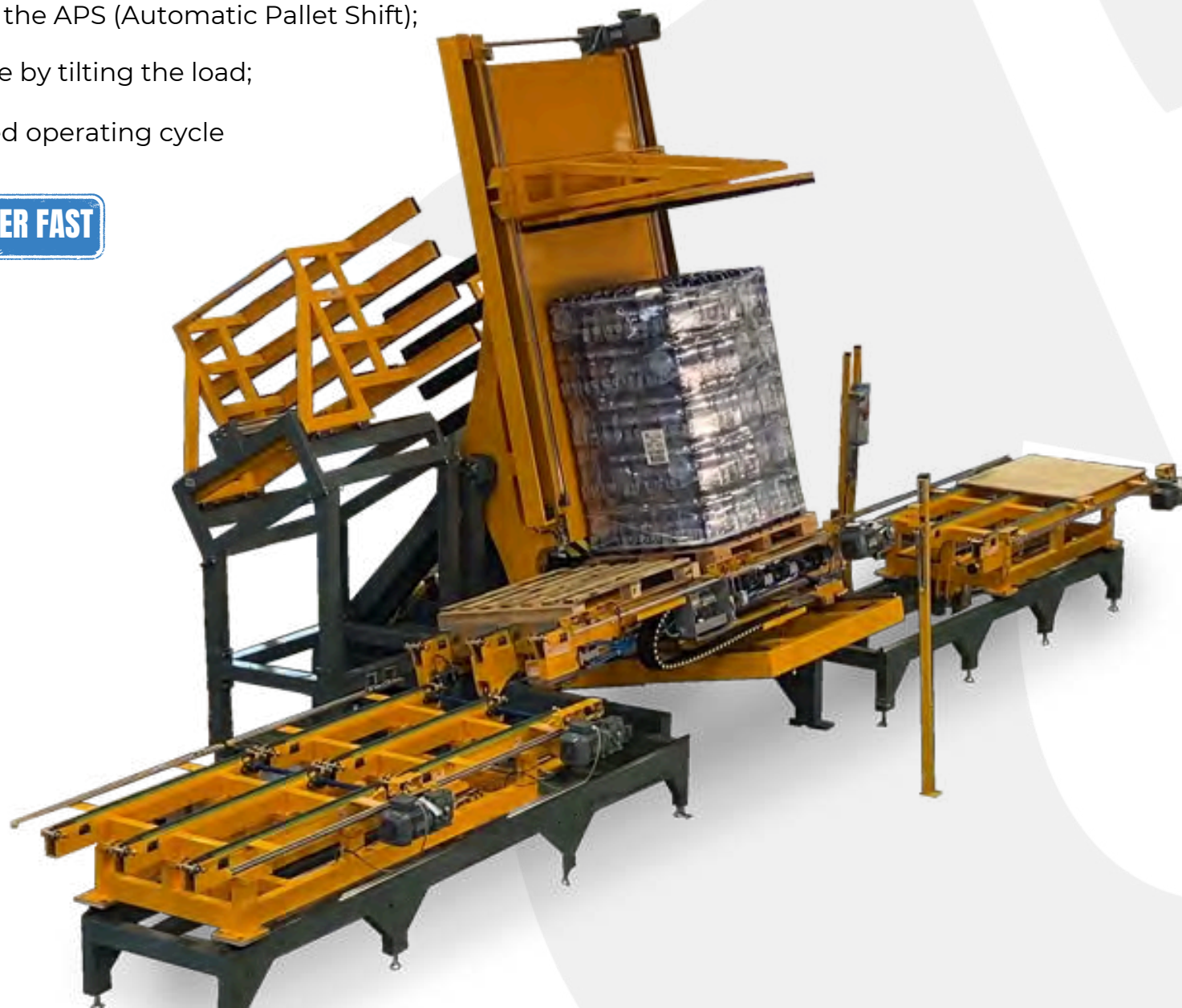
**depending on configuration*

L-SHAPE APS

- APS Equipped with the APS (Automatic Pallet Shift);
- Pallet exchange by tilting the load;
- Fully automated operating cycle

PATENTED

SUPER FAST





L-Shape APS is one of the fastest automatic pallet tilting systems on the market, featuring APS Technology (Automatic Pallet Shift), which enables exceptionally fast pallet exchange by sliding pallets while the product is inverted.

It integrates into existing production lines, high-bay warehouses, and is customized for the specific application.

This solution is ideal for high-production flows and is suitable for food, pharma, logistics, etc.

Pallet size Up to 1000x1200 mm

Capacity Up to 1200 Kg

Performance About 85-90 pallets/hour

Control Operated by PLC system

**depending on configuration*

V-SHAPE LOGY

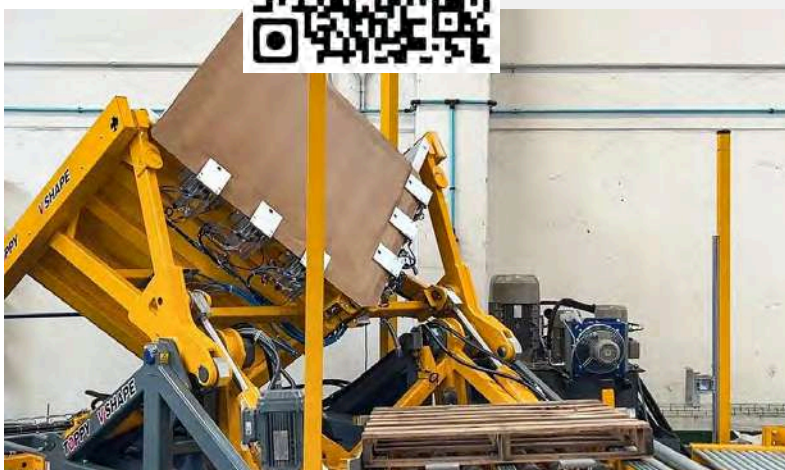
TOPPY | 10

- 🏠 Equipped with automatic pallet dispensers
- 🔄 Pallet exchange by tilting the load up to 120°
- ⚙️ Fully automated operating cycle



PATENTED





V-Shape Logy is a fully automatic pallet exchanger system specifically designed for exchanging pallets handling miscellaneous loads.

It's considered a timeless classic because it was one of the first automated pallet exchangers ever designed by Toppo.

It integrates into existing production lines, high-bay warehouses, and is customized for the specific application.

Pallet size Up to 1000x1200 mm

Capacity Up to 1500 Kg

Performance About 45 pallets/hour

Control Operated by PLC system

**depending on configuration*

Q-SHAPE INLINE

- ➡ Load safety pressure
- 🔄 Pallet exchange by tilting the load at 95°, 120° or 180°
- ⚙️ Fully automatic operating cycle

PATENTED





Q-Shape Inline is a fully automatic pallet exchanger system that efficiently handles various types of products.

It integrates into existing production lines, high-bay warehouses, and is customized for the specific application.

It's ideal for those who need to handle a variety of products with different shapes and configurations.

Pallet size Up to 1000x1200 mm

Capacity Up to 1200 Kg

Performance About 30 pallets/hour

Control Operated by PLC system

**depending on configuration*

MASTER INVERTER

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- ➡ Load safety pressure
- ↕ Pallet exchange by transferring the load
- ⚙ Fully automated operating cycle





Master Inverter Inline is a fully automatic pallet exchanger specifically designed for exchanging pallets with fragile products.

It's considered a timeless classic within Toppo's range, as it was one of the first automatic pallet exchanger solutions that doesn't tilt the load during pallet exchange.

It integrates into existing production lines, high-bay warehouses, and is customized for the specific application.

Pallet size Up to 1000x1200 mm

Capacity Up to 1500 Kg

Performance About 35 pallets/hour

Control Operated by PLC system

**depending on configuration*

LTS

- 🏠 Equipped with automatic pallet dispensers
- ↔️ Pallet exchange by pallet sliding
- ⚙️ Fully automated operating cycle





LTS is a fully automatic pallet exchanger system equipped with two automatic pallet dispensers for a continuous cycle, able of handling up to 45 pallets per hour in a very confined space.

It integrates into existing production lines, high-bay warehouses, and is customized for the specific application.

This solution is ideal for high-production flows and is suitable for food, pharma, logistics, etc.

Pallet size	Up to 1000x1200 mm
Capacity	Up to 1500 Kg
Performance	About 45 pallets/hour
Control	Operated by PLC system

**depending on configuration*

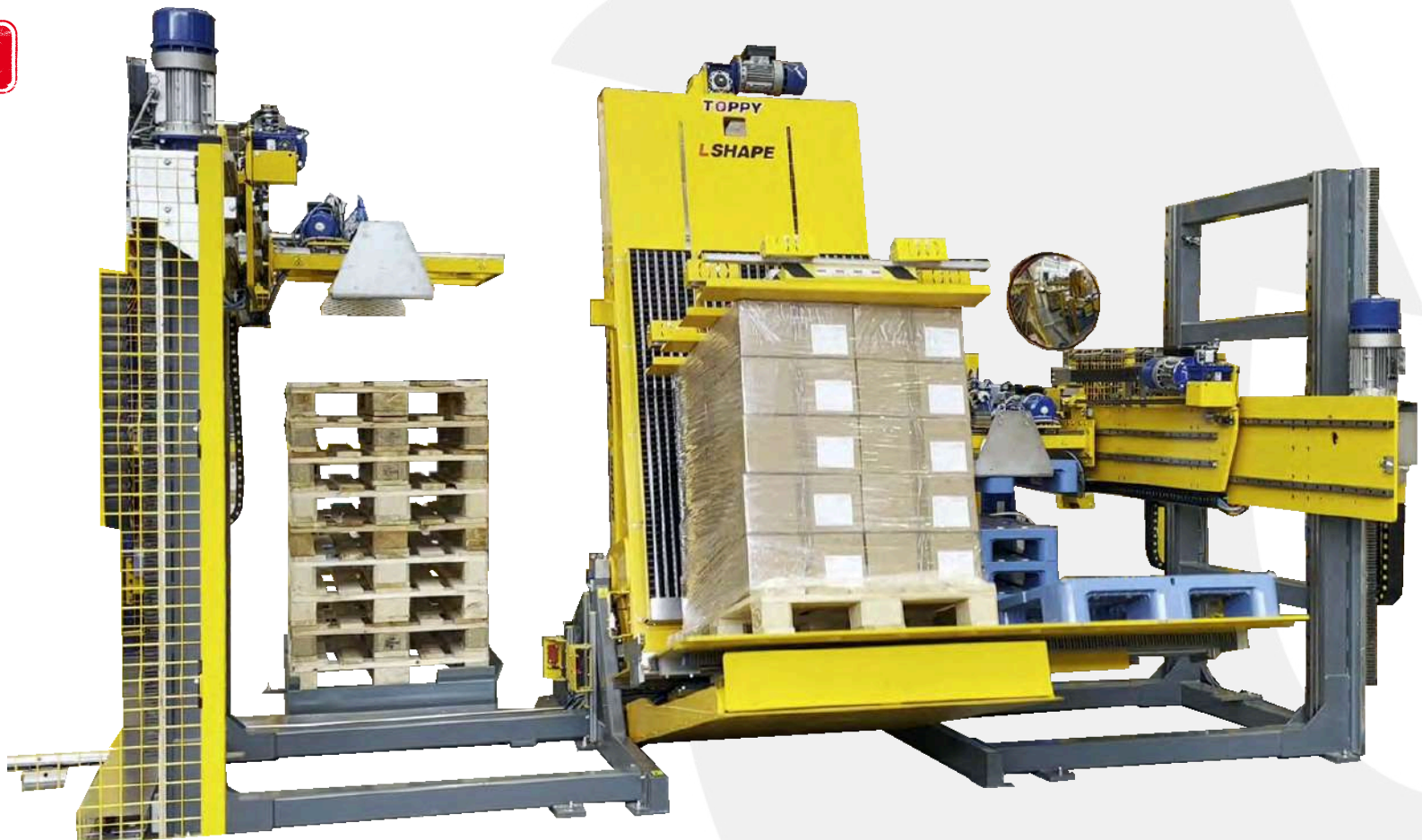
ROMEO & JULIET

TOPPY | 18

- 🏠 Equipped with 2 automatic robot
- 📏 Very compact footprint
- ⚙️ Semi-automatic cycle



PATENTED





Romeo & Juliet is an automatic pallet exchanger specifically engineered for rapid pallet exchange within limited spaces.

It's equipped with two robotic pallet magazines for continuous operation and features APS Technology (Automatic Pallet Shift), which enables pallet exchange by sliding them while the product is inverted.

This solution is ideal for high-production flows and is suitable for food, pharma, logistics, etc.

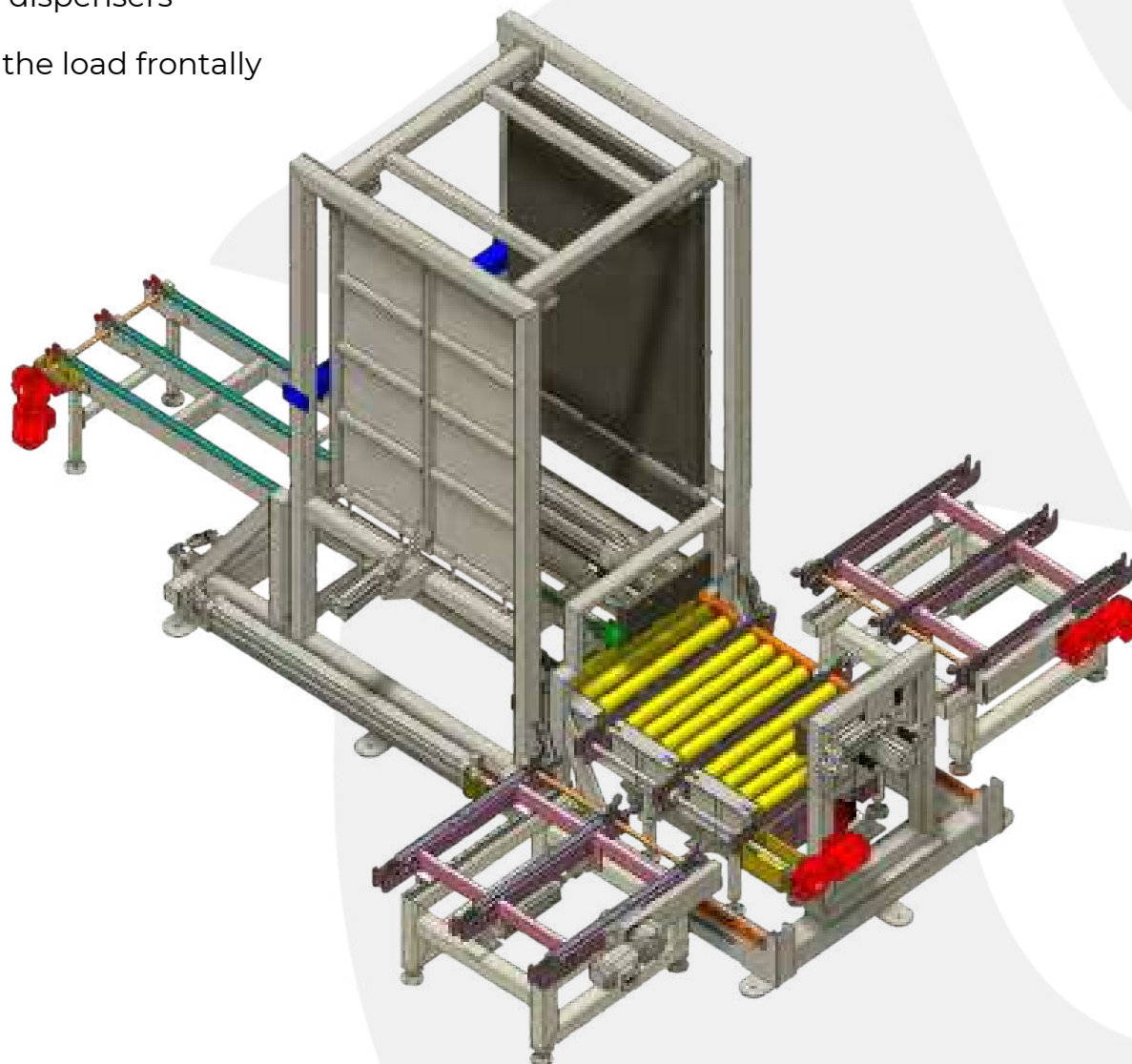
Pallet size	Up to 1000x1200 mm
Capacity	Up to 1300 Kg
Performance	About 50 pallets/hour
Control	Operated by PLC system

**depending on configuration*

FOUR FINGERS

- 🏠 Equipped with automatic pallet dispensers
- 🕒 Pallet exchange by transferring the load frontally
- 🔒 Load safety pressure

PATENTED





Four Fingers is a fully automatic pallet exchanger specifically designed for pallet exchange while handling delicate products.

It's considered a timeless classic within Toppo's range, as it was one of the first automatic pallet exchanger solutions that doesn't tilt the load during pallet exchange.

It integrates into existing production lines, high-bay warehouses, and is customized for the specific application.

Pallet size	Only EURO pallet (800x1200 mm)
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Capacity	Up to 1200 Kg
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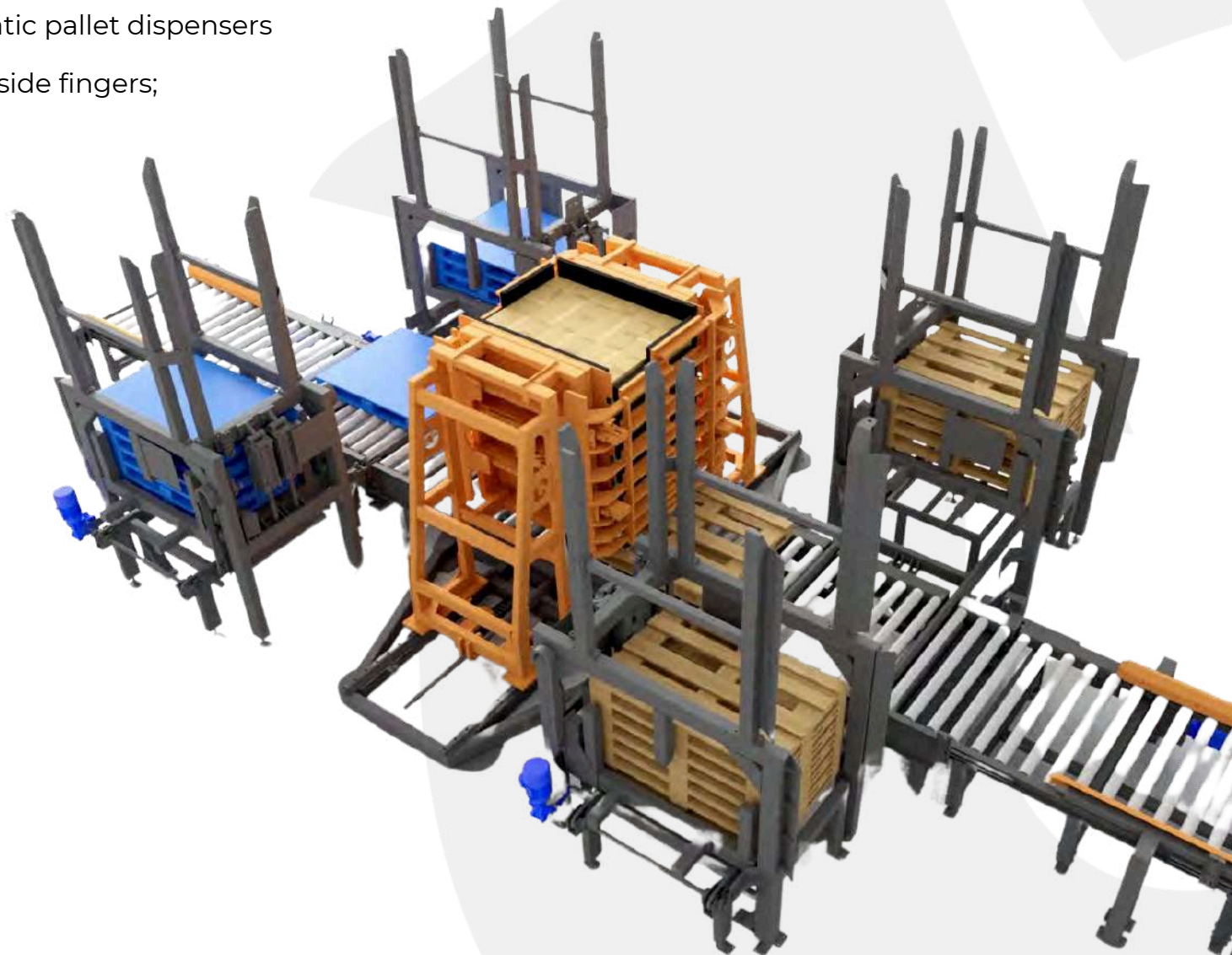
Performance	About 40 pallets/hour
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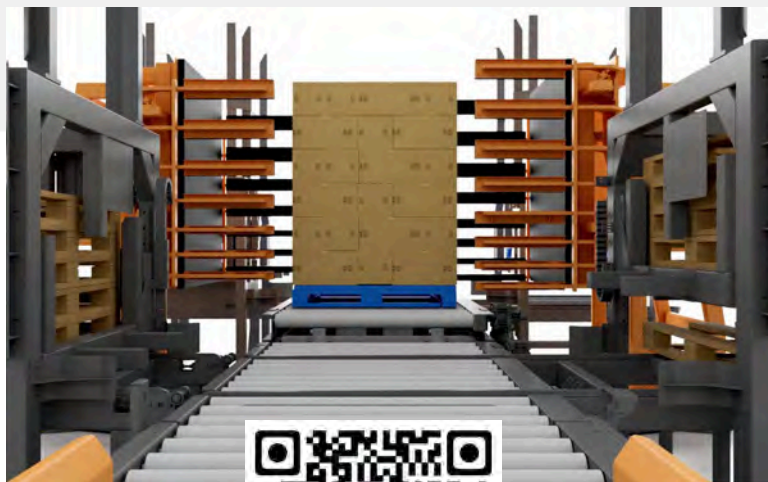
Control	Operated by PLC system
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**depending on configuration*

FOUR PRESS SILVER

-  Pallet exchange by load lifting and pallet sliding
-  Equipped with automatic pallet dispensers
-  Equipped with special side fingers;





Four Press Silver is a fully automatic pallet exchanger, recognized as one of the safest solutions, specifically designed for handling unstable and fragile loads.

It features 2 walls and lateral fingers that prevent the product from falling while being lifted from the pallet.

Pallet size Up to 1000x1200 mm

Capacity Up to 1200 Kg

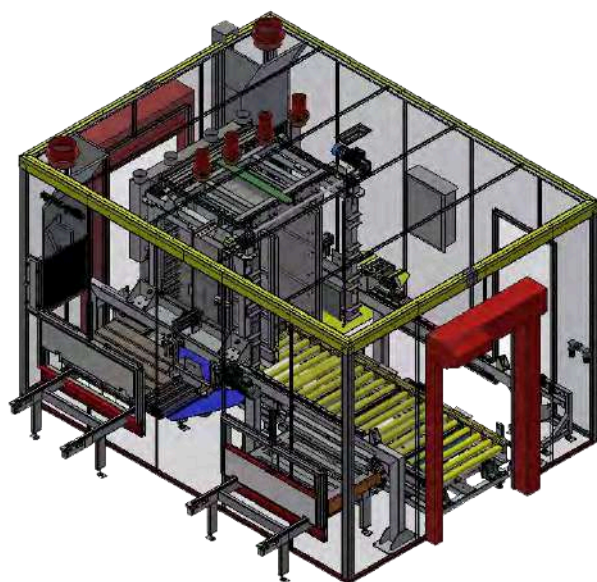
Performance About 50 pallets/hour

Control Operated by PLC system

**depending on configuration*

CLEANING AIRLOCK - DEDUSTING CABIN

- 🏠 Compatible with pallet exchange systems
- 🕒 Grey and white areas kept separate
- 🔒 Dedust removal





This solution is mainly utilized by pharmaceutical companies that need to separate gray areas from white areas. It includes a cleaning airlock and an air purification system.

De-dustin cabin ensures thorough cleaning the loads, which is essential for preserving integrity and safety.

By utilizing controlled air cleaning systems, it helps maintain a clean environment free from harmful particles inside the cabin.

Material	Stainless steel wall
Operating principle	High-speed air jets - HEPA filters
Performance	About 40 pallets/hour
Control	Operated by PLC system

**depending on configuration*

Optional features integrable with automatic pallet changers

Film Cutting Station



This station cuts the wrap on the load, reducing work risks and improving efficiency.

Slip-Sheet Dispenser



These arms can collect, position, and transfer slip sheets as required.

Slip-Sheet Holder



This option maintains the slip sheet with the load during the pallet change cycle

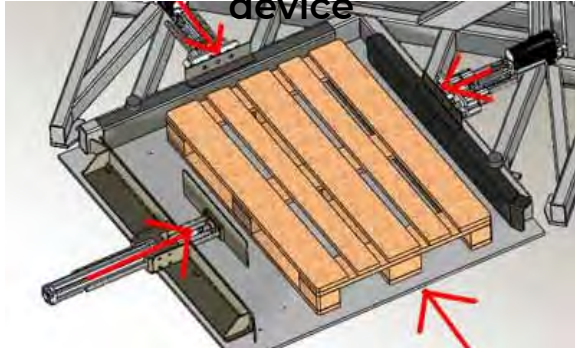
Automatic Pallet Dispenser



Capable of stacking various pallet types ready to be used.

Optional features integrable with automatic pallet changers

Load Centering and Squaring device



Solutions that ensures the product is centered on the new pallet.

Shape control & Load detection



It's a system capable of load shape detection in order to control it before entering inside the machine.

Automatic Labeling Machine



This option prints labels and stick it to the load automatically.

Automatic Stretch Wrapping Machine



Solutions that applicate the film on the load, as desired.

Corporate Reliability & new sustainable practices



CRIBIS Prime Company

The CRIBIS Prime Company recognition is therefore the highest level of assessment of the commercial reliability of an organization and is issued only and exclusively to companies that constantly maintain high economic-commercial reliability and are virtuous in payments to suppliers.

The CRIBIS Prime Company is a recognition of great value given that every year it is awarded only to 7% of the over 6 million Italian companies.



A Transformative Journey as a B-CORP Company

As a BENEFIT company, Topy embraces a holistic approach that transcends profit-focused objectives.

We believe that by embracing sustainable practices, prioritizing employee well-being, cultivating ethical supplier relationships, and actively contributing to the community, we can shape a brighter future for all.

Through our manifest G.R.O.W. (Green Responsibility for Our World), Topy cultivates a culture of environmental stewardship, empowering positive change for a sustainable future.



FHR: 95

Risk Level: Very Low Risk

Estimated Probability of Default: 0.001%

Annual Delta: +1 rating points

Core Health: 88 (Very Strong Health)

Table : Key Data and Ratio (EUR M)

Rating Data	2020	2021	2022
Financial Health Rating	89	94	95
Core Health Score	87	88	88
Simulated FHR	89	94	95
Key Data and Ratios	2020	2021	2022
Total Assets (M)	5.18	6.01	7.17
Total Liabilities (M)	3.14	4.47	4.87
Total Revenues (M)	10.78	10.12	12.45
EBITDA (M)	1.52	2.28	3.04
Total Rev / Total Asset	2.08	1.68	1.73
Op Profit / Total Rev (%)	11.39	15.94	17.86
Op Profit / Interest Exp	49.21	83.17	70.60
FCF / Total Debt	0.00	2.95	3.21
ROCE (%)	37.77	66.74	78.74

Very Low Risk (80 - 100)

Low Risk (60 - 79)

Medium Risk (40 - 59)

Our references in several industries

Pharmaceutical



Food & Beverage



Cosmetics, Logistics, and Others



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Since 1978

