

佛山市永优特精密机械有限公司
Foshan Yongyoute Precision Machinery Co.,Ltd.



Preform Mold 瓶胚模具



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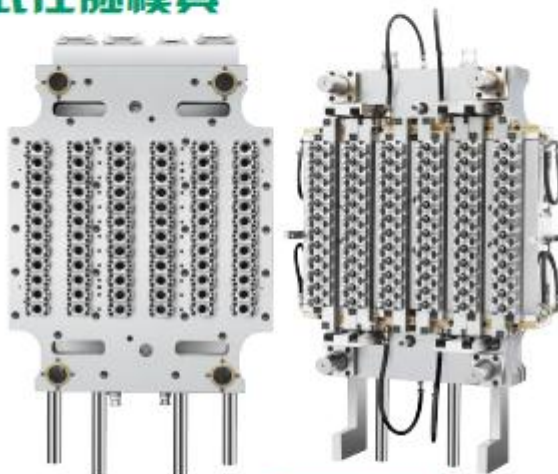


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Pin Valve Preform Injection Mould 针阀式注胚模具



1. All templates are pre hardened, and the template material is 2083. Mold parts (core, cavity, lip etc.) materials are S136 high strength anticorrosive steel, hardness is HRC50-52.

2. High quality hot runner parts, specialized balanced hot runner system, Special hot runner for mold ensures the same pressure and PET flow ratio of each cavity, decreases the wall thickness difference, eccentricity and AA value.

3. The international first-class finishing equipment (GFShamir EDM, America Haas, Beijing carved machine, Calsi 3 coordinate detector, etc.) to ensure the strict requirement of product size, high accuracy and interchangeability of cavity parts.

Number of cavity	4, 8, 12, 16, 24, 32, 48, 64, 72, 96, 128, 144
Neck size	PC028, ALCOA171 6, 8PF, QS BT 1885, 36/25, 2925, 1810 etc
Material	2083, S136, M333
Hot Runner	Nozzles without heat insulation cap
Coding water tube	1 inch/ 2 inch
Hardness	HRC50-52
Plastic type	PET/PP
Application machine	Husky/Unique/Chen Hsong/Hewlett Pacore jet size

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PROFESSIONAL SUPPORTING TECHNOLOGY

专业配套技术



专业项目团队，集合业内最优势的技术和设备，可提供 8 到 144 腔系统，满足客户不同的产量需求。
Professional team aggregate the most advantageous technology and equipment in the industry, providing 8-144 cavities system, satisfy customer's different production demand.



实现全自动注塑生产加工系统的整线设计和生产制造。
Provide completed solution for automatic preform injection system.
根据客户产量需要，为各规格产品合理配套完善系统建设。
Design reasonable plan for customer's need.
为不同客户解决现有设备的升级改造、配套和技术支持。
Upgrade and technology support for customer's old equipment.



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BLOWING SYSTEM COMPLETE LINE SUPPORTING SCHEME

吹瓶系统整线配套方案



旋转式吹瓶机
Rotary Bottle Blowing Machine



直线式吹瓶机
Linear Bottle Blowing Machine



吹瓶气源系统
Bottle Blowing Air Source System



冷却水系统
Cooling Water System

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