

RIVERBEND

Exceptionally Green

MORE THAN 35 YEARS
OF EXPERIENCE
ENDORSE OUR
COMPANY



We are leaders in the processing of quality citrus fruits with unique properties, destined to the food and beverage, food aromas, fragrances and cosmetics industries, with the aim of spreading the characteristic flavour and aroma of the "Spain-Brand" fruit throughout the world.



OUR CORPORATE PHILOSOPHY MAKES THE DIFFERENCE EVERY DAY



Flexibility and
adaptability



Highly trained
professionals



Certified
quality



Strict process
controls



Respect, proximity
and friendliness



Consolidated
know-how



High efficiency
and productivity



Advice within
easy reach



Commitment to the
environment



Teamwork and
creativity



Technical staff,
flexibility and
adaptability



Workplace safety
and security



Competitive
budgets



Constant investment
in R&D&I



Specialised
technical staff





THE BEST FRUITS FROM THE FIELDS TO OBTAIN SUPERIOR QUALITY PRODUCTS

At Riverbend we have been, we are and we will continue being a dynamic and innovative company, with a solid entrepreneurial character and a strong focus on quality. This is one of the reasons why our facilities are strategically located in the town of Santomera, Murcia, a world reference region for its excellent citrus production.

We work with the best suppliers in our business area because we are aware that only through the use of high-quality raw materials we can provide our customers with the products they need to carry out their manufacturing processes with maximum guarantees and, therefore, satisfy the needs of their own customers.

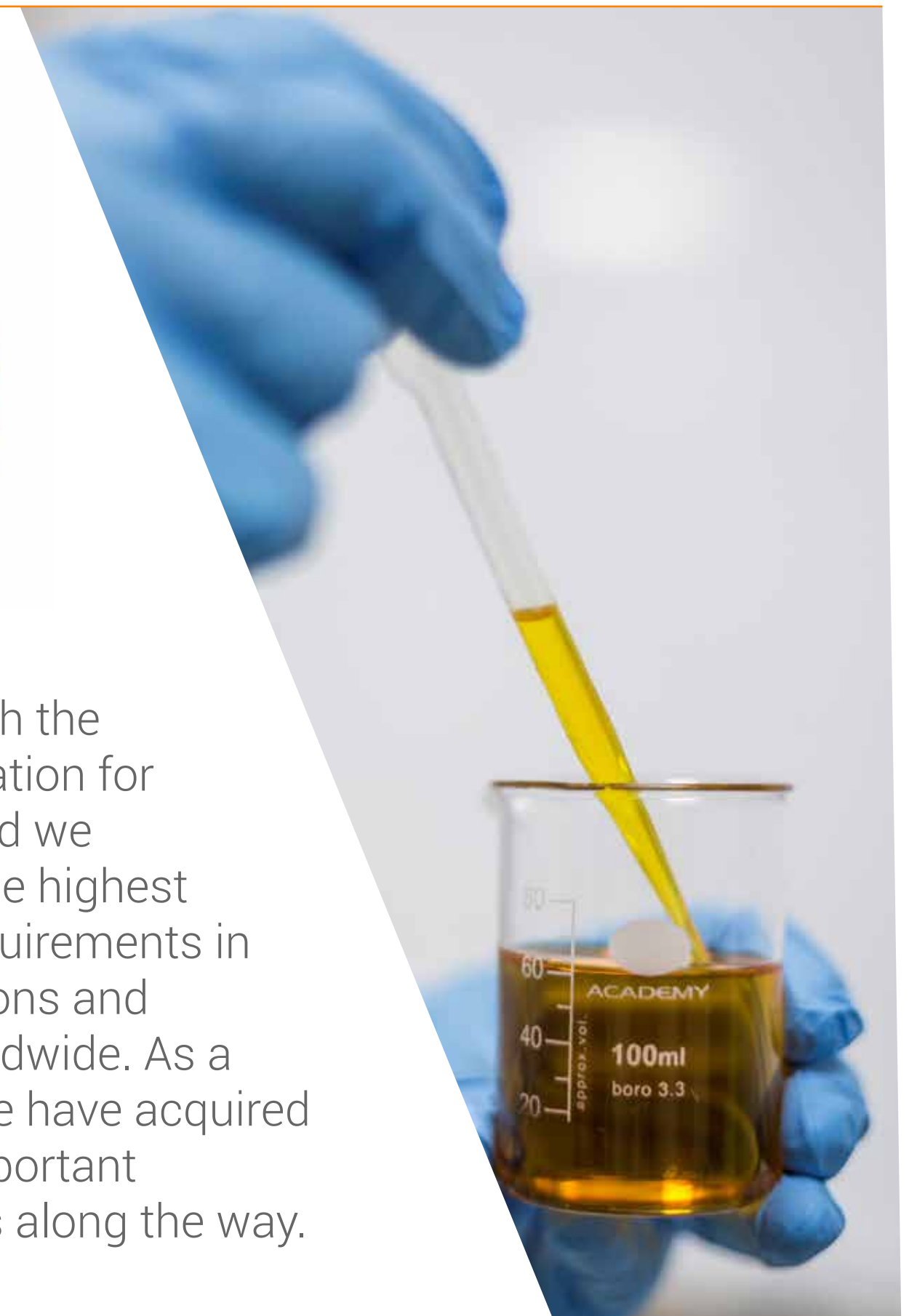


100 % COMMITTED TO QUALITY THROUGH RIGOROUS FOOD SAFETY AND TRACEABILITY CONTROLS AND CONSTANT INVESTMENTS IN R&D&I

We have a modern laboratory in our facilities, endowed with the best equipment and cutting-edge technology, to carry out the most exhaustive quality controls, through various analyses and tests of our products. We also have specialised technical staff, who stand out for their high commitment to continuous improvement and proven experience in our business industry.



We keep up to date with the latest trends in innovation for citrus processing and we also comply with the highest standards and requirements in terms of regulations and food safety worldwide. As a direct result, we have acquired numerous important certifications along the way.



WE TAKE THE UTMOST CARE IN EVERY DETAIL OF OUR PRODUCTION PROCESSES




At Riverbend we are focused on efficiency and sustainable growth, because we are aware that both tools will help us achieve the goal of a circular economy and zero waste generation.


Our strategy is based on further investing in our business to achieve sustained growth over time.

We dedicate our efforts to developing new technologies and modernising our facilities, which allows us to offer high quality products to our customers, always complying with the strictest labour, industrial and food safety standards. Our relations with our staff members, customers, suppliers and authorities are always respectful and transparent, constantly seeking a long lasting trust and mutual collaboration.





3 PILLARS OF A WORK PHILOSOPHY THAT HAS BECOME OUR LIFE PHILOSOPHY



Economic: efficient production and innovation, through new processes to achieve profitability and recovery of by-products. Modernization towards more sustainable machinery for lower energy consumption and greater efficiency.

Environmental: our goal is to reduce pollution by eliminating or significantly reducing the environmental impact derived from our production processes (in relation to natural resources, energy consumption, emissions into the atmosphere, etc.), by applying the best criteria in decision-making to eliminate or minimize the production of waste of any kind, as well as to ensure its subsequent and adequate treatment.

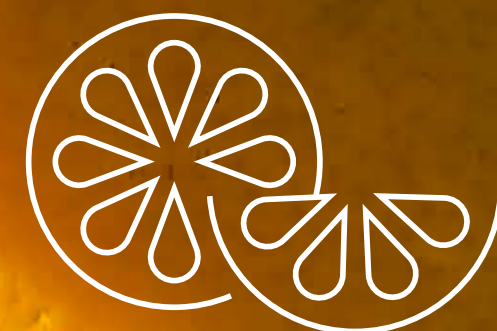
Social: our work is based on the respect of human rights and social integration. We also collaborate with universities, training centers, charities and food banks and we promote healthy habits, such as nutrition and sports in our community.



NFC JUICES &
CONCENTRATES



ESSENTIAL
OILS &
DERIVATIVES



CITRUS
PULPS



CLOUDY &
CLARIFIED

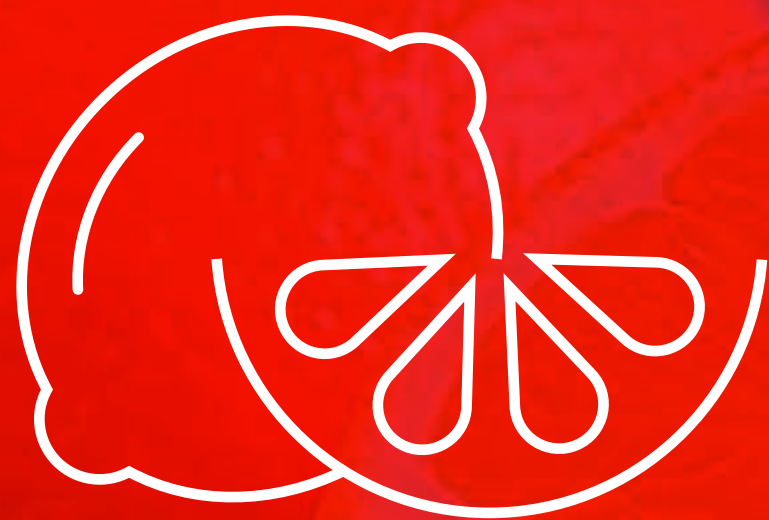
100% CITRUS

THE SUPERIOR
QUALITY OF
OUR PRODUCT RANGE
HAS BECOME OUR
BEST ENDORSEMENT

At Riverbend we always offer quality fruit products and a personalised service.

Our raw materials come from one of the best areas in the world for the production of citrus fruits: the Spanish Levante and Andalusia.

Our excellent location, quite close to the harvesting areas, enables us to work with products that preserve intact all the nutritional and organoleptic properties of the fruit.



NFC JUICES & CONCENTRATES

Juices obtained directly from citrus fruits, through a cold pressing process with state-of-the-art technology. Our juices are totally natural and fresh, with the best flavour of the Mediterranean.

Complying with demanding quality measures, we pasteurize our juices and store them cold. At the request of our customers we can choose not to pasteurise.

Our concentrates, derived from the evaporation process of citrus juices, can also be made to measure or according to the requirements of our clients. Our products can be used in the production of juices, fruitbased drinks, soft drinks, flavoured drinks, ice cream, sauces and dressings.

**Ecological
Citrus**
Lemon
Orange
Mandarin
Grapefruit

**Conventional
Citrus**
Lemon
Orange
Mandarin
Grapefruit



ESSENTIAL OILS & DERIVATIVES

Enjoy the fragrances and freshness of the best Spanish citrus in essential lemon, orange, mandarin and pink grapefruit oils.

Our oils are obtained through the pressing of the rind of citrus fruits. This mechanical process is carried out without any heat treatment, preserving all the properties, benefits of the fruit and enhancing the fragrances of the oil.

Subsequently, this product is filtered and stored cold. Among other products derived from oils, we can offer terpenes and distillates. These products are obtained through threads derived from the cold extraction of lemon oil. They are aromatic compounds with wide properties and applications.

Our products can be used in the production of fragrances, aromas, perfumeries, pharmaceuticals and flavoured drinks.

**Ecological
Citrus**
Lemon
Orange
Mandarin
Grapefruit

**Conventional
Citrus**
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Grapefruit



CITRUS PULPS

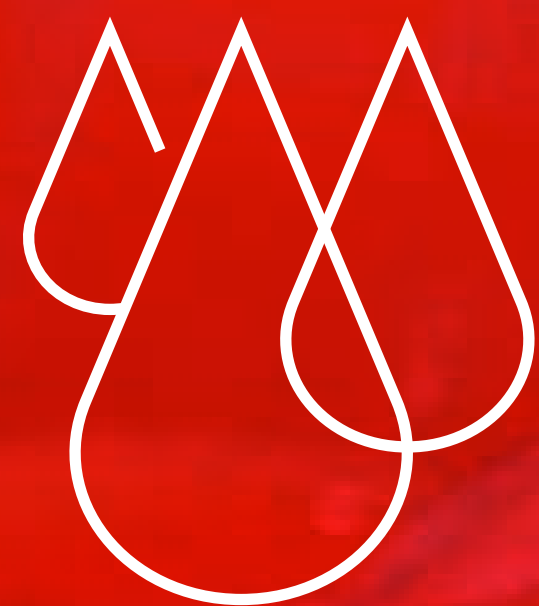
Tailor-made solutions.
Conventional and organically grown citrus pulp:
pure flavour and rich texture.

Our pulps are obtained by physical separation or centrifugation of the juice.

We can set the pulp concentration up to 10% upon request of our customers. The pulp is normally used in compound fruit juices for the beverage industry.

Ecological
Citrus
Lemon
Orange
Mandarin
Grapefruit

Conventional
Citrus
Lemon
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Grapefruit



CLOUDY AND CLARIFIED

Fruit-based specialities obtained from conventional and organic oranges and lemons.

These by-products can be used in the production of fruit juices, flavoured drinks, soft drinks, ice cream, bakery products and jams.

Our clouding and clarifying agents are obtained directly from citrus such as oranges and lemons.

Clouding agents are obtained naturally by processes derived from the extraction of soluble solids present in the juice, the rind and the pulp of ripe, healthy fruits.



WE OFFER TAILOR-MADE SOLUTIONS



Citrus rinds and much more... texture, flavour and flavonoids.

Our moist or dehydrated citrus rind is a natural product that is obtained from ripe, healthy fruits from organic or conventional farming. The product is packaged and immediately frozen to ensure its conservation and does not contain additives.

If you can't find the product you are looking for, Riverbend has the experience and technical means to supply the product you need.

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